



Please read user's manual before
operating equipment

Original Instructions

LABCONCO CORPORATION

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User's Manual

Aleris™ Type A2 Biosafety Cabinets



Register this product

Aleris® Type A2 Biosafety Cabinets

2025—Present

35231xxx2	35241xxx2	35251xxx2	35261xxx2
35238xxx2	35248xxx2	35258xxx2	35268xxx2

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Aleris® Biological Safety Cabinets carry a three-year warranty from date of installation or four years from date of shipment from Labconco, whichever is sooner. Warranty is non-transferable and only applies to the owner (organization) of record.

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Returned or Damaged Goods

Do not return goods without the prior authorization from Labconco. Unauthorized returns will not be accepted. If your shipment was damaged in transit, you must file a claim directly with the freight carrier. Labconco Corporation and its dealers are not responsible for shipping damages.

The United States Interstate Commerce Commission rules require that claims be filed with the delivery carrier within **fifteen (15) days** of delivery.

Limitation of Liability

The disposal and/or emission of substances used in connection with this equipment may be governed by various federal, state, or local regulations. All users of this equipment are required to become familiar with any regulations that apply in the user's area concerning the dumping of waste materials in or upon water, land, or air and to comply with such regulations. Labconco Corporation is held harmless with respect to user's compliance with such regulations.

For additional questions or support:

Labconco Customer Care +1 (816) 333-8811

Labconco Technical Support (800) 821-5525

Hours 7:30 a.m.-5:30 p.m. CST

**Part #WZZ3848342 Rev. C
ECO 15164**

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1: Introduction

Congratulations on the purchase of an Aleris® Type A2 biosafety cabinet. The biosafety cabinet is designed to protect you, the product and the laboratory environment from biohazardous aerosols. It is the result of years of experience in manufacturing laboratory equipment, and users like you suggested many of its features to us.

This biosafety cabinet offers many unique features. To take full advantage of them, please acquaint yourself with this manual and keep it handy for future reference.

About This Manual

This manual is written for the installer and user of this product. For detailed service, certification, or technical information, please utilize the Technical Manual located on the website labconco.com.



This manual contains important operation and safety information. When you see a symbol, such as the INFO symbol to the left, pay close attention to the information provided. Before installing or operating this product, you must read [Section 3: Safety Precautions](#).

Contents Included

The following items are packaged with the product.

- Drain valve assembly and fasteners
- Power cord
- Support Bolt with Locking Nut (see installation instructions for Stand if ordered).

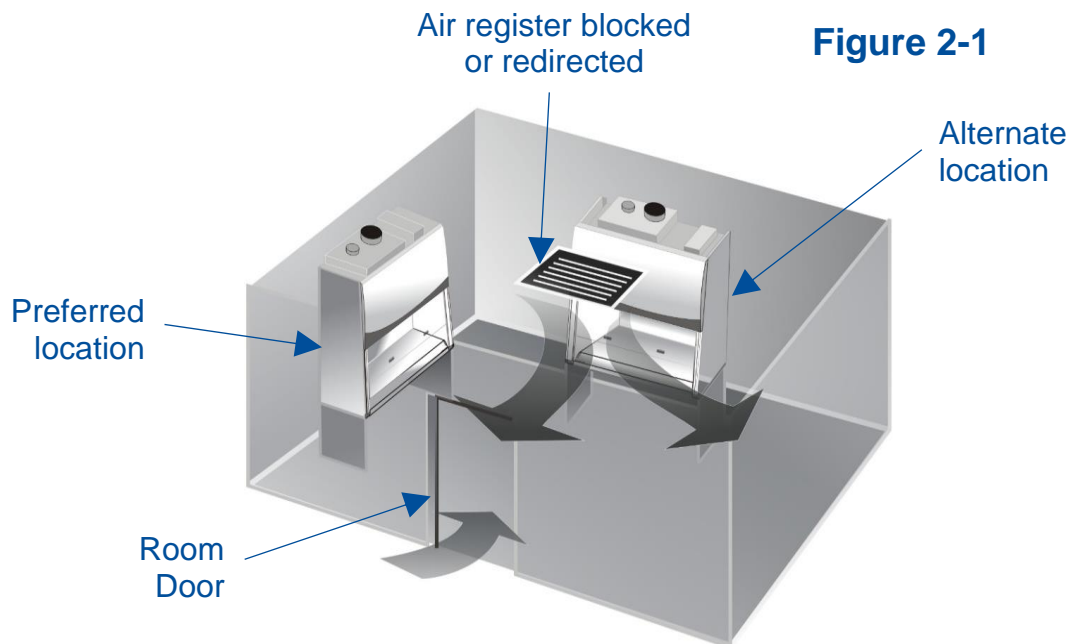
The location of these items and additional details are found in [Section 4: Installation](#).

2: Before You Install

Before you install the product, the site should be prepared for installation. Examine the location where you intend to install it. You must be certain that the area is level and of solid construction. In addition, a dedicated source of electrical power must be located within 3m (10 feet) of the installation site for the included power cord, or maximum of 7.5m (25 feet) to utilize a longer (user-supplied), appropriately rated power cord.

Location Requirements

A biosafety cabinet should be located away from areas of high foot traffic, doors, fans, ventilation registers or vents, chemical fume hoods or other air-handling devices. Any of these may interfere with the airflow patterns in and around the product, and subsequently diminish product and/or personnel protection. All windows in the room should remain closed. Figure 2-1 shows the preferred and alternate locations for this product.



Clearance Requirements

A minimum clearance of at least 150mm (6 inches) is suggested on the top and both sides of the product for service.

See [Appendix B: Dimensions](#) for overall product dimensions.

Electrical Requirements

The product models have the following electrical requirements.

Catalog Number	Typical Operating Current (Amps)	Electrical Circuit Requirements ¹	
3523xxx02	3 A	115 V, 60 Hz, 12 A	1 Phase
3523xxx22	3 A	100 V, 50/60 Hz, 12 A	1 Phase
3523xxx-32, 42, 52, 72	1.5 A	230 V, 50/60 Hz, 6 A	1 Phase
3524xxx02	3 A	115 V, 60 Hz, 12 A	1 Phase
3524xxx22	3 A	100 V, 50/60 Hz, 12 A	1 Phase
3524xxx-32, 42, 52, 72	1.5 A	230 V, 50/60 Hz, 6 A	1 Phase
3525xxx02	5 A	115 V, 60 Hz, 16 A	1 Phase
3525xxx22	5 A	100 V, 50/60 Hz, 16 A	1 Phase
3525xxx-32, 42, 52, 72	2.5 A	230 V, 50/60 Hz, 8 A	1 Phase
3526xxx02	6.5 A	115 V, 60 Hz, 16 A	1 Phase
3526xxx22	6.5 A	100 V, 50/60 Hz, 16 A	1 Phase
3526xxx-32, 42, 52, 72	3.3 A	230 V, 50/60 Hz, 8 A	1 Phase

¹ Electrical Requirements, 'V' = VAC (Voltage with alternating current), 'A' = Amperes



A dedicated outlet with an appropriate circuit breaker should be located as close as possible to the product, but no greater than 3m (10 feet). Consult your local electrical codes for properly rated circuit breakers. For safe operation the dedicated outlet must provide a protective earthing ground connection to the product.



All 3525xxx02, 3525xxx22, 3526xxx02, & 3526xxx22 must be run at 60Hz. If ran at 50Hz, only one (1) of two (2) UV Lamps will illuminate.

Service Line Requirements

All utility service lines should be 6.4 mm (¼ inch) O.D., brass, copper, or stainless steel, and equipped with an easily accessible shut-off valve. The service valves are rated for operation at 275kPa (40 PSI). If the service line pressure exceeds this, it must be equipped with a pressure regulator to reduce the line pressure.



Note: The use of flammable gases or solvents should be avoided in the biosafety cabinet. Open flame in the cabinet will disrupt the laminar airflow in the cabinet and may damage the ULPA filters. Flammable gases or solvents may reach explosive

concentrations in the cabinet or ductwork. If you feel that the procedure requires the use of an open flame or flammable materials, contact your institution's safety office.



Note: The use of air or gases under high pressure should be avoided as they may seriously disrupt the airflow patterns in the cabinet.

Exhaust Requirements

This product may be connected to a remote (building) exhaust system, when the optional Ventus II™ Canopy Connection Kit is installed.



Note: Only connect the biosafety cabinet to a suitable exhaust system that is dedicated to the biosafety cabinet, or dedicated to exhausting laboratory ventilation equipment. Do NOT connect the biosafety cabinet to the building's general HVAC system for room exhaust.

Examine the location to ensure that it accommodates the cabinet's exhaust duct. The area directly above the cabinet's exhaust port should be clear of structural elements, water and utility lines, or other fixed obstructions. There should be enough clearance to accommodate a 250mm (10-inch) diameter duct. See Figure 2-2.

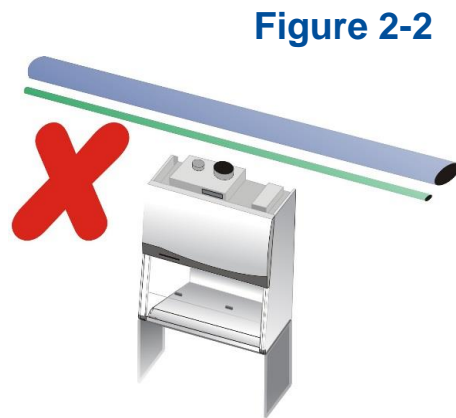


Figure 2-2

Avoid cabinet locations that require an elbow directly above the cabinet's exhaust connection or an excessive number of elbows in the exhaust system. There should be a straight length 10 duct diameters long between the cabinet connection and any elbow, and between subsequent elbows. See Figure 2-3.

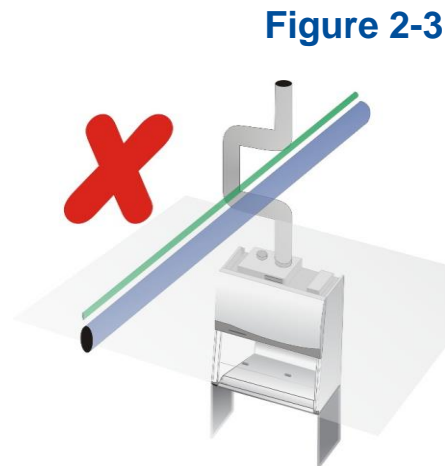


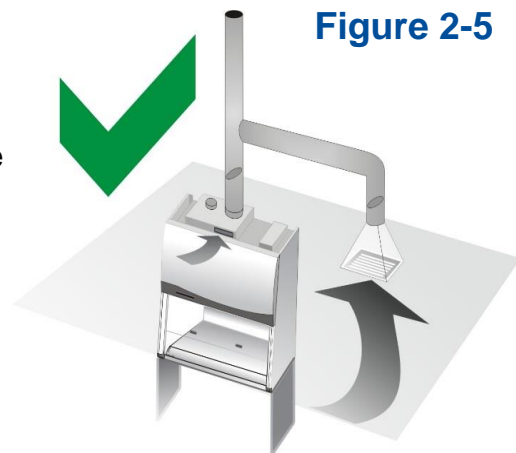
Figure 2-3

The Inlet Relief Valve located on the top of the cabinet is designed to draw a maximum of 170 m³/hr (100 CFM).

Attempting to draw additional room air through the valve (room air exhaust), can result in unstable cabinet operation. See Figure 2-4.



If additional room exhaust needs to be drawn through the exhaust system and/or the exhaust volume air through the biosafety cabinet must be maintained when the biosafety cabinet is off to maintain room pressurization or air change requirements, install an additional duct and balancing damper downstream of the cabinet's damper. This will allow for proper balancing of the system. See Figure 2-5.



Labconco highly recommends installing an air-tight damper above each biosafety cabinet when connected to a building exhaust system. See *Air-Tight Damper* information on the following pages. The air-tight damper allows for fine adjustment of the exhaust air volume provided, in order to correctly set the necessary exhaust airflow for each biosafety cabinet. It also allows the biosafety cabinet to be sealed off from the building exhaust system, should it become necessary to do so.

The exhaust system must be capable of moving the following volumes of exhaust air at the negative pressures listed. The **Airflow Volumes** are the values recorded via direct measurement using a flow hood on the exhaust duct above the cabinet. The

Concurrent Balance Values are measured in the exhaust duct via traverse methodology, and will always be higher due to differences in volume measurement methodologies.

Table 2-1

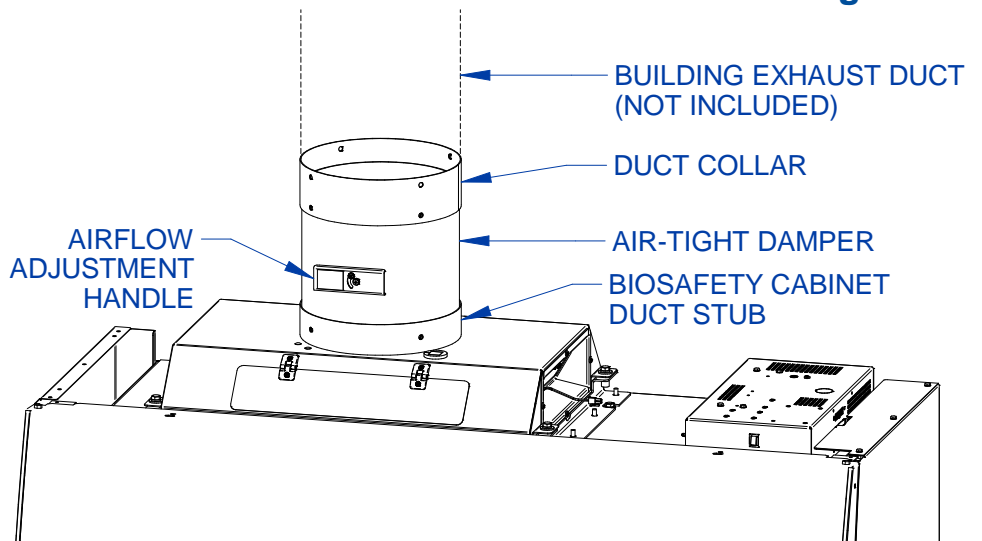
Aleris Type A2 Model	Airflow Volume		Concurrent Balance Value		Recommended Duct Vacuum ¹	
	ft ³ /min	m ³ /hr	ft ³ /min	m ³ /hr	WC ²	Pa
0.9m (3ft), 200mm Sash	250	425	275	467	0.03	7
0.9m (3ft), 250mm Sash	290	493	319	542	0.04	10
1.2m (4ft), 200mm Sash	350	595	385	654	0.09	22
1.2m (4ft), 250mm Sash	420	714	462	785	0.12	30
1.5m (5ft), 200mm Sash	430	731	473	804	0.13	32
1.5m (5ft), 250mm Sash	525	892	578	981	0.18	45
1.8m (6ft), 200mm Sash	570	968	627	1065	0.20	49
1.8m (6ft), 250mm Sash	700	1189	770	1308	0.27	66

1: Unlike Type B biosafety cabinets, the recommended vacuum will remain constant throughout the life of the exhaust ULPA filter. The Duct Vacuum reading was taken in the center of the duct diameter, half way up the BSC Duct Stub (reference Figure 2-6). Duct vacuums above 0.5 inches H₂O (125 Pa) may result in erratic operation and throw an alarm condition from the product.

2: WC = Inches of Water Column, typically extouched in units of *inches H₂O*.

Air-Tight Damper

Figure 2-6



Visual appearance of biosafety cabinet and exhaust connection may vary by model.

3: Safety Precautions

Before unpacking, installing, operating, maintaining, or servicing this equipment, read the following safety warnings and precautions.

Avant le déballage, l'installation, le fonctionnement, l'entretien ou la maintenance de cet équipement, lire les avertissements de sécurité et les précautions d'emploi.



CAUTION – See Manual. When this symbol is on the equipment, it indicates a caution that is detailed in this manual.

MISE EN GARDE – Voir le manuel. Lorsque ce symbole est apposé sur l'équipement, il renvoie à une mise en garde détaillée dans ce manuel.

Typographical Conventions



DANGER – An imminently hazardous situation which, if not avoided, will result in death or serious injury.

DANGER – Situation dangereuse imminente qui, si elle n'est pas évitée, peut entraîner la mort ou des blessures graves.



CAUTION – Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury or damage to property.

MISE EN GARDE – Signale une situation potentiellement dangereuse qui, si elle n'est pas évitée, peut provoquer des blessures mineures à modérées ou des dommages matériels.



NOTE – Advice or suggestions to help the process.

REMARQUE – Conseils ou suggestions pour le déroulement du processus.



BURN RISK (HIGH TEMPERATURE) – Air or components that will be very hot. Take care not to touch these defined areas. Failure to avoid these areas may result in moderate to severe injury.

RISQUE DE BRÛLURE (TEMPÉRATURE ÉLEVÉE) – Air ambiant ou composant devenant très chaud. Veiller à ne pas toucher ces zones délimitées. L'absence de précaution pour éviter ces zones peut entraîner des blessures modérées, voire graves.



EXTREME COLD (LOW TEMPERATURE) – Air or components that will be very COLD. Take care not to touch these defined areas. Failure to avoid these areas may result in moderate to severe injury.

FROID INTENSE (TEMPÉRATURE BASSE) – Air ambiant ou composant devenant très froid. Veiller à ne pas toucher ces zones délimitées. L'absence de précaution pour éviter ces zones peut entraîner des blessures modérées voire graves.



PINCH POINT – Areas or components that can pinch or cut. Take care not to touch these defined areas.

POINT DE PINCEMENT – Zones ou composants présentant un risque de pincement ou de coupure. Veiller à ne pas toucher ces zones délimitées.



MOVING PARTS – Areas or components that contain moving parts. Take care not to touch these defined areas.

PIÈCES MOBILES – Zones ou composants contenant des pièces mobiles. Veiller à ne pas toucher ces zones délimitées.



RISK OF ELECTRICAL SHOCK – The specified procedure or area poses a risk of electrical shock. ALWAYS disconnect main power cord or electrical supply before proceeding.

RISQUE DE CHOC ÉLECTRIQUE – La procédure ou la zone spécifiée présente un risque de choc électrique. TOUJOURS débrancher le cordon d'alimentation secteur ou l'alimentation électrique avant toute intervention.



FLAMMABLE / NO SOLVENTS – Do not place flammable liquids or solvents in this product.

INFLAMMABLE / PAS DE SOLVANTS – Ne placez aucun liquid inflammable dans cette produit.



LIFTING HAZARD – Do not lift or move this equipment without assistance.
DANGER DE LEVAGE – Ne pas soulever ou déplacer cet équipement sans assistance.



MAGNETIC FIELD IN USE – Magnets or magnetic field present.
CHAMP MAGNETIQUE UTILISE – Présence d'aimants ou de champ magnétique.



DO NOT TOUCH – Components or areas indicated are sensitive and will suffer damage if touched. Take care not to touch these defined components or areas. Failure to avoid these areas will result in damage to the product.
NE PAS TOUCHER – Les composants ou les zones indiquées sont sensibles et subiront des dégâts s'ils sont touchés. Veiller à ne pas toucher ces composants ou zones délimité(e)s. L'absence de précaution pour éviter ces zones endommagera le produit.



TOOL REQUIRED – Tool required to access specified area.
OUTIL NÉCESSAIRE – Outil nécessaire pour accéder à la zone spécifiée.

General Safety Precautions

Follow all the safety precautions described in this section.



Before removing any panels which require a tool for removal, ALWAYS disconnect the main power cord or electrical supply. Failure to remove all electrical power before proceeding will result in moderate to serious injury, death, or damage to property.

Avant le retrait d'un panneau nécessitant l'utilisation d'un outil, TOUJOURS débrancher le cordon d'alimentation secteur ou l'alimentation électrique. Le non-respect de la consigne consistant à couper complètement l'alimentation électrique avant toute intervention peut entraîner des blessures graves, la mort ou des dommages matériels.



Never contact moving parts with your person. Failure to avoid moving parts will result in moderate to serious injury, death, or damage to property.

Ne jamais toucher les parties mobiles. Le non-respect de la consigne consistant à éviter les pièces mobiles peut entraîner des blessures graves, la mort ou des dommages matériels.



Never misuse this product. Never disable, override, or otherwise bypass safety guards, panels, switches, sensors or alarms. Doing so will result in moderate to serious injury, death, or damage to this product or property.

Ne jamais utiliser ce produit à mauvais escient. Ne jamais désactiver, annuler ou contourner les capots, panneaux, interrupteurs, capteurs ou alarmes de sécurité. Ceci entraînerait des blessures graves, la mort ou des dommages matériels à ce produit ou à d'autres biens.



If the unit is not operated as specified in this manual it may impair the protection provided by the unit.

Si l'unité n'est pas utilisée comme spécifié dans ce manuel il peut diminuer la protection fournie par l'unité.



Do not position the unit so that it is difficult to operate the main disconnect device.

Ne placez pas l'appareil de sorte qu'il est difficile de faire fonctionner le dispositif principal de déconnexion.



Do not lift or move this equipment without assistance.

Ne pas soulever ou déplacer cet équipement sans assistance.

Safety Precautions for this Product



Electrical outlets in the cabinet are restricted to 5 amps (100-115v) or 3 amps (230v) maximum current.
Prises électriques dans l'armoire sont limitées à 5 (100-115v) o 3 (230v) courant maximum ampères.



Do not use any detachable power cord that is not adequately rated for the unit.
Ne pas utiliser un fil électrique amovible qui n'est pas du tension nominale de l'appareil.

The biosafety cabinet should be certified by a certification technician before its initial use. The cabinet should be recertified whenever it is relocated, serviced or at least annually thereafter. Filter integrity and airflow performance should be verified before using the cabinet.



Some internal components of the biosafety cabinet may become contaminated during operation of the unit. Only experienced personnel competent in decontamination procedures should decontaminate the cabinet before servicing these components. If you have any questions regarding certification agencies, or need assistance in locating one, contact Labconco's Product Service Department at 800-821-5525 or 816-333-8811.

DO NOT load more than 23 Kg (50 lbs.) in the work area. Exceeding this limit may damage the work surface and its supports. Excessive weight in the cabinet may increase the risk of it overturning, or failure of hydraulic lift stands, resulting in the cabinet and stand overturning. If your application requires loading more than 50 lbs., contact Labconco's Product Service Department at 800-821-5525 or 816-333-8811 for assistance.



Avoid the use of flammable gases or solvents in the biosafety cabinet. Care must be taken to ensure against the concentration of flammable or explosive gases or vapors. An open flame should NOT be used in the biosafety cabinet. Open flames will disrupt airflow patterns, burn the ULPA filter and/or damage the filter's adhesive. Gases under high pressure should not be used in the biosafety cabinet, as they may disrupt its airflow patterns.

ULPA filters only remove particulate matter. Operations generating volatile toxic chemicals or radionuclides must be evaluated carefully.



The media of ULPA filters is fragile and should not be touched. Avoid puncturing either ULPA filter during installation or normal operation. If you suspect that a ULPA filter has been damaged, DO NOT use the cabinet; contact a local certification agency or Labconco at 800-821-5525 or 816-333-8811 for re-certification information.

The ULPA filters in the biosafety cabinet will gradually accumulate airborne particulate matter from the room and from work performed in the cabinet. The rate of accumulation will depend upon the cleanliness of the room air, operating time and the nature of work being done in the cabinet. The Filter Gauge accurately displays the amount of filter life remaining.

Proper operation of the cabinet depends largely upon its location and the operator's work habits. Consult [Section 4: Installation](#) and [Section 7: Using Your Aleris Type A2](#) for further details.

Avoid direct exposure of plastic or coated materials to ultraviolet (UV) radiation. Never bypass the UV safety interlock that only allows the UV light to work when the sash is closed. When surface disinfecting the biosafety cabinet:

- Avoid splashing the disinfecting solution on skin or clothing.
- Ensure adequate ventilation.
- Carefully follow the disinfectant's safety instructions.
- Always dispose of disinfecting solutions in accordance with local and national laws.
- DO NOT allow disinfectants with high concentrations of free chlorine to contact the stainless steel components of the biosafety cabinet for a long period of time. Free chlorine will corrode stainless steel after extended contact.



Biosafety cabinets should be decontaminated for any of the following reasons:

- Before maintenance work requiring entry into contaminated areas.
- Before ULPA filter changes.
- Before performing certification tests requiring entry into contaminated areas.
- Before relocating the cabinet.
- Before changing research programs.
- After the gross spill of biohazardous material or toxic chemicals.

4: Installation

With the installation site properly prepared, you are ready to unpack and install the equipment. This section covers how to:

- Unpack and move the product
- Install the product
- Connect electrical service
- Connect service utilities
- Connect to an exhaust system (optional)
- Arrange certification for the product



A quick reference Installation Guide is located on the front sash glass (see Figure 4-2)

Unpacking



The following tools are required to unpack the equipment:

- Box knife
- #2 Phillips screwdriver
- Two 13mm wrenches
- Pliers
- Carpenter's level



The following safety precautions must be followed by all personnel unpacking the equipment.

- Wear safety glasses
- Wear gloves
- No loose fitting clothes
- Wear close-toed shoes
- Follow safe-lifting practices (do NOT attempt to lift this product without specialized lifting equipment certified to lift up to 450kg (1000 lbs.))

Step 1

Carefully remove the outer carton and inspect the product for damage that may have occurred in transit. If the product is damaged, take pictures of the product and the outer packaging, and notify the delivery carrier immediately. Retain the entire shipment, including outer packaging, intact for inspection by the carrier.



Note: The Manufacturer requires that claims be filed with the delivery carrier within fifteen (15) days of delivery.

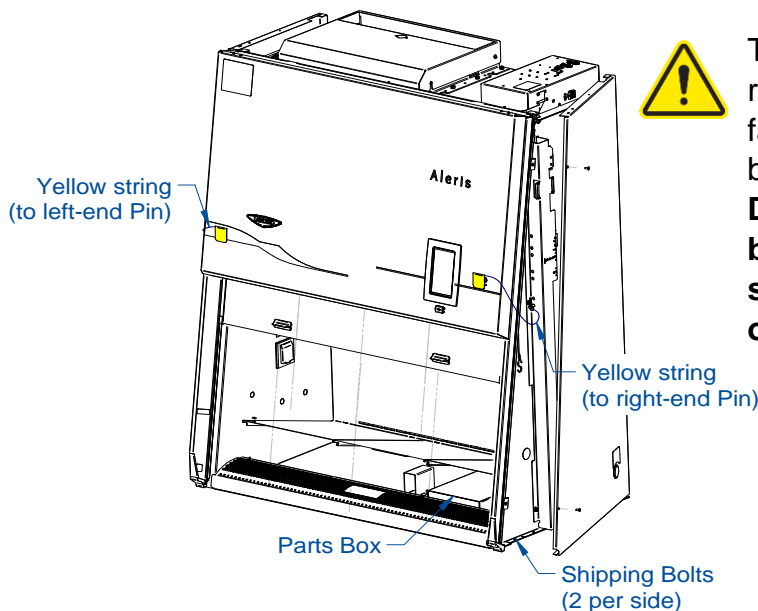
Do not return goods without the prior authorization of Labconco. Unauthorized returns will not be accepted.

If the product was damaged in transit, you must file a claim directly with the freight carrier. Labconco Corporation and its dealers are not responsible for shipping damages.

Do not discard the carton or packing material for the product until all of the components have been checked, installed and tested.

The product is secured to the pallet in two places on each side. To access the nuts and bolts holding the product to the pallet, remove the side panels by removing and keeping the two Phillips screws on both panels. Swing the front of each panel away from the cabinet, and lift it straight up to remove the panel from the cabinet. See Figure 4-1.

Figure 4-1



The side panels must be removed to access the fasteners that secure the biosafety cabinet to the pallet. **DO NOT attempt to lift the biosafety cabinet by the side panels; damage will occur.**

Step 2 – Installation on an Existing Work Surface

Move the cabinet, attached to its pallet, by using a floor jack, or a furniture dolly underneath the unit. **DO NOT** move the cabinet by tilting it onto a hand truck.



When lifting the cabinet **DO NOT** lift the cabinet in the middle front area of the hull. Lifting here may bend or distort the bottom of the cabinet, causing damage to the unit.



Note: The cabinet is very top heavy. Use caution when lifting or moving it.

When installing the cabinet onto an existing work surface or benchtop, ensure that the structure can safely support the combined weight of the cabinet and any related equipment. The work surface should be at least as wide as the cabinet and 787 mm (31 inches) deep to properly support the unit. A hole or notch may be cut in the supporting surface in the right front corner to accommodate the optional drain valve.

Step 2 – Installation on a Labconco Base Stand

Move the cabinet, attached to its pallet, by using a floor jack, or a furniture dolly underneath the unit. **DO NOT** move the cabinet by tilting it onto a hand truck.



When lifting the cabinet **DO NOT** lift the cabinet in the middle front area of the hull. Lifting here may bend or distort the bottom of the cabinet, causing damage to the unit.



Note: The cabinet is very top heavy. Use caution when lifting or moving it.

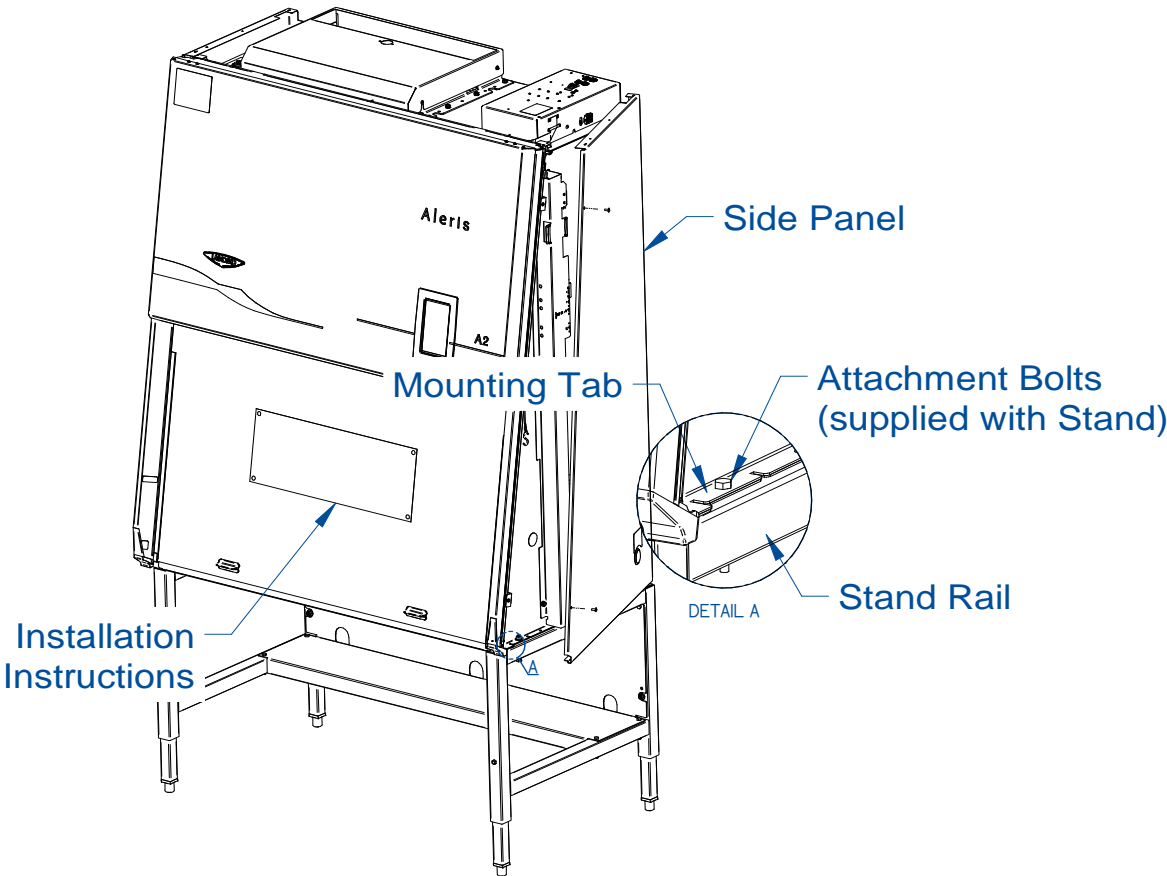
Labconco offers accessory base stands in a variety of configurations to suit your particular needs. If assembly of the base stand is required, the assembly instructions are packaged with the base stand.

Using a mechanical lift, raise the cabinet.

Before setting the cabinet onto the stand, using the four attachment bolts supplied with the stand, align the mounting tab holes on the cabinet with the four holes on the stand's top rail. Drop each bolt through the mounting tab hole and into each hole on the stand's top rail. Carefully lower the cabinet onto the stand. See Figure 4-2.

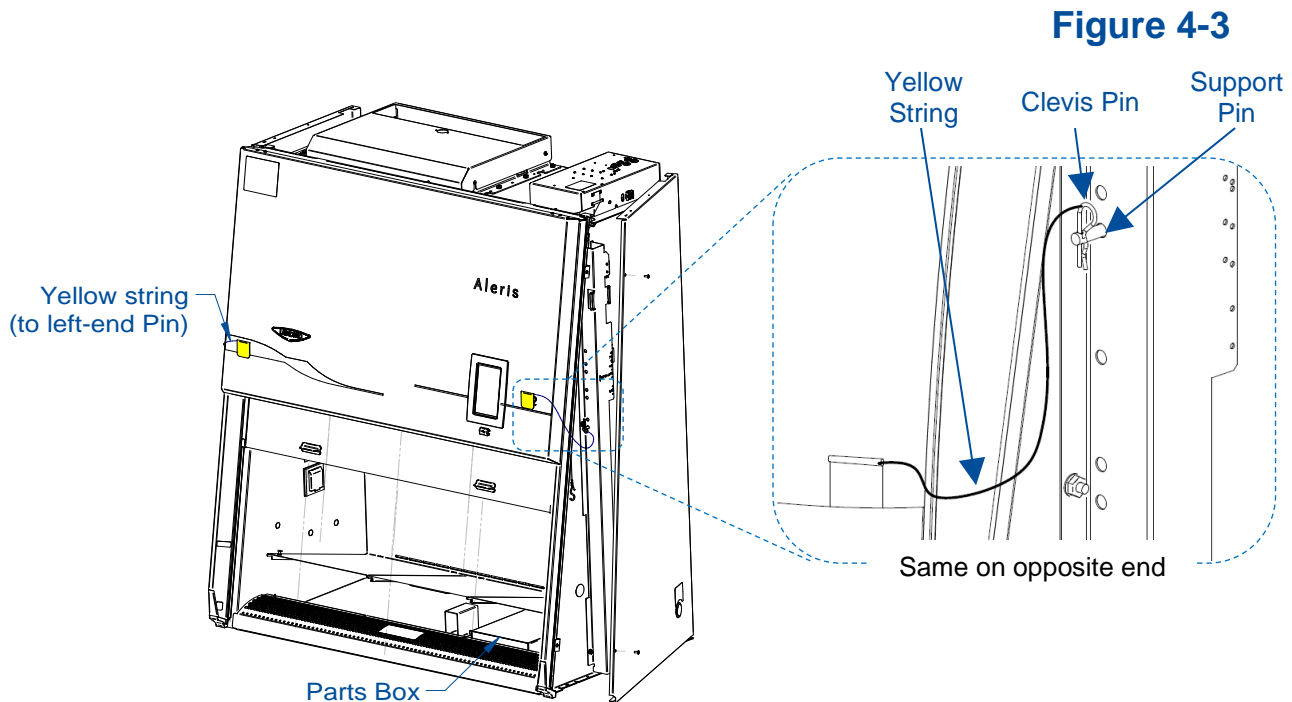
After the cabinet is in place, remove each attachment bolt, and flip it over to install it up through the stand's top rail, and add the associated washers and nut. Tighten each bolt.

Figure 4-2



Step 3

The front sash will not slide open yet. The sash counterweights are pinned for shipment. The Side Panels must still be removed or hinged open for this step. Locate the Support Pin and Clevis Pin on each sash counterweight. See Figure 4-3. For convenience a yellow tag and string are provided. Locate each yellow tag on the front of the product, and follow the yellow string to each Clevis Pin. Remove the Clevis Pin (also referred to as a Cotter Pin), then pull the Support Pin toward the rear of the product until it is free. You will hear the counterweight drop a short distance when the Support Pin is removed. Discard the Tags, String, and Pins.



Replace or close each Side Panel and secure the panels with two screws per panel.

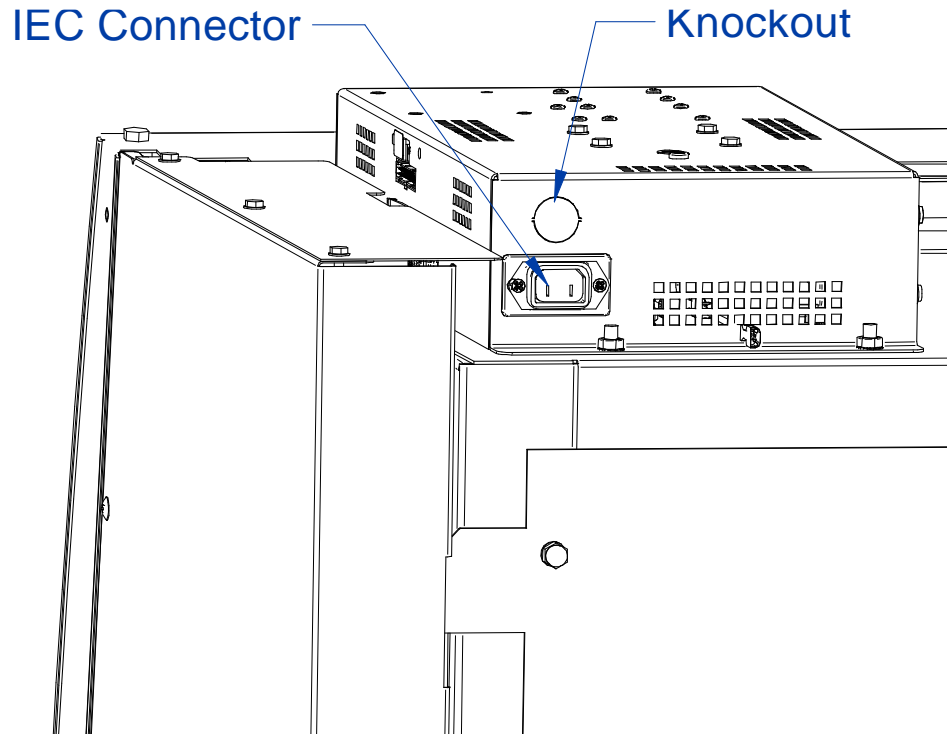
Above the unit there will be a Parts Bag secured to the cabinet besides the electrical box. See Figure 4-3. The following items are located in the Parts Bag.

- Drain valve assembly and fasteners
- Power cord
- Support Bolt with Locking Nut (see installation instructions for Stand if ordered).

Electrical Connection

The product's power cord is located in the Parts Bag removed in the final step of *Unpacking* (previous section). Connect the IEC end of the power cord to the IEC connector located on the rear side of the top electrical box. See Figure 4-4. Connect the plug end of the power cord into an appropriately rated outlet (see *Electrical Requirements* in [Section 2: Before You Install](#)).

Figure 4-4



A knockout is also provided in the electrical box to allow for direct wiring of the product. Do NOT attempt to connect power via the knockout or otherwise directly wire the product without consulting your local codes and regulations, and it is highly recommended to utilize a licensed electrician to make this wiring connection. The wiring must meet the minimum gauge requirement for the current specified in [Section 2: Before You Install](#) listed under *Electrical Requirements*, and must be a dedicated wiring run to a circuit breaker appropriately rated for this product's electrical requirements.

Ethernet Connection

When an active ethernet connection is established, the cabinet is capable of the following:

- Automatically syncing the time and date
- Receiving notifications when a software upgrade is available
- Upgrading the software via ethernet connection

If your cabinet has the optional Remote Communications Board (RCB), skip to the sub-heading 'Connecting to Ethernet with a Remote Communications Board'. If the optional board is not installed, see the sub-heading below.

Connecting to Ethernet with a Standard Aleris Display

To connect the building's ethernet to the standard biosafety cabinet, follow the steps below:

1. Locate and remove the two Phillips screws securing the front panel in place as shown in Figure 4-5a.
2. Gently lift the front panel. Gas springs will hold the panel in a lifted position. Ensure yourself and any other people close to the cabinet move backward to provide room required for the front panel to lift.
3. Locate the Display PCB. There will be an ethernet port on the right edge of the assembly. Reference Figure 4-5b.
4. Insert the user supplied ethernet cable into the port.
5. Safely route the cable along the same path as the existing cables so no pinching occurs when the front panel is lowered.

Figure 4-5a

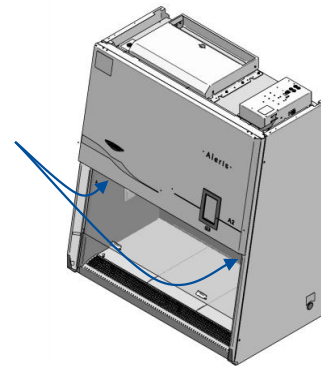
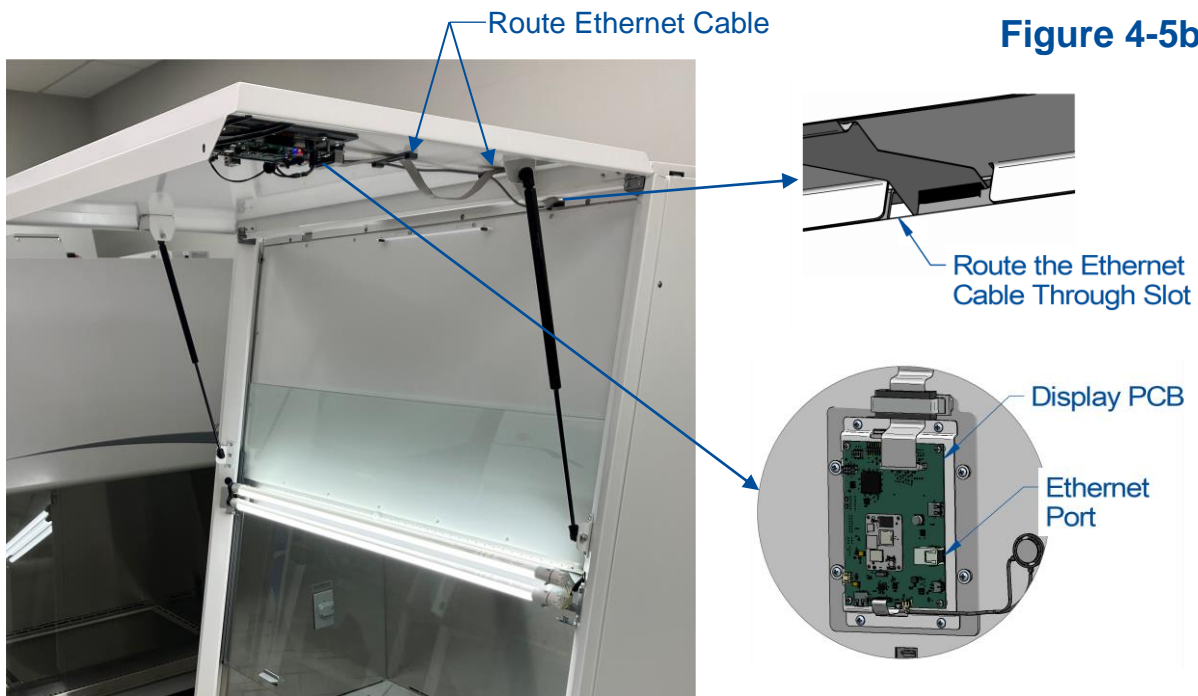


Figure 4-5b

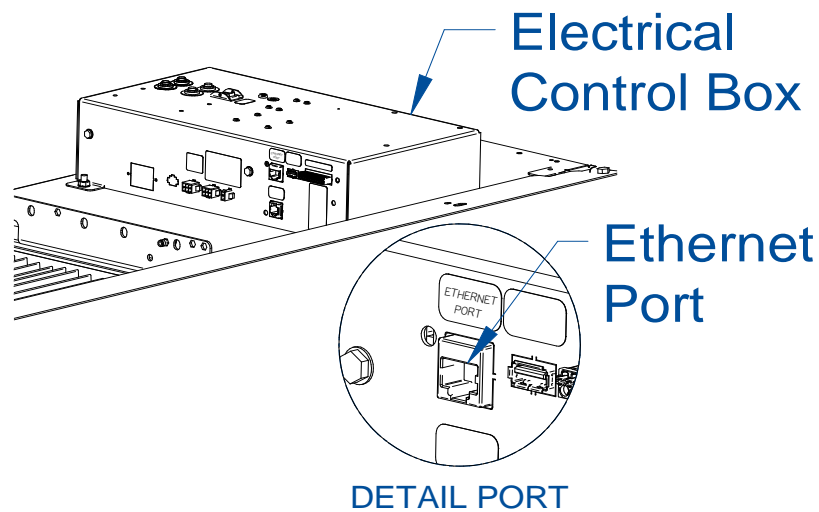


Connecting to Ethernet with a Remote Communications Board

To connect the building's ethernet to the biosafety cabinet with an optional RCB, follow the steps below:

1. Locate the electrical control box on the top of the unit.
2. Locate the ethernet port on the side of the box, closest to the center of the cabinet (reference Figure 4-6).
3. Insert the user-supplied ethernet cable into the port.
4. Safely route the cable to avoid the Exhaust Cover.

Figure 4-6



Once connected to the ethernet port on the cabinet, see the [Utilizing Network Connection](#) sub-section of [Section 6: Aleris Type A2 Operating System](#).

Service Line Connection

Service fixtures are not pre-installed on all models. If your model does not include a service fixture, this step may be skipped. A service fixture can be field installed at any time, the service fixture kit will contain instructions for installing the fixture. Follow the instructions below to make the plumbing connection to the service fixture.



Safe for use with vacuum, air, carbon dioxide, nitrogen, and argon. Not for use with water, steam or high purity gasses like oxygen and hydrogen. Contact Labconco for additional valve options.

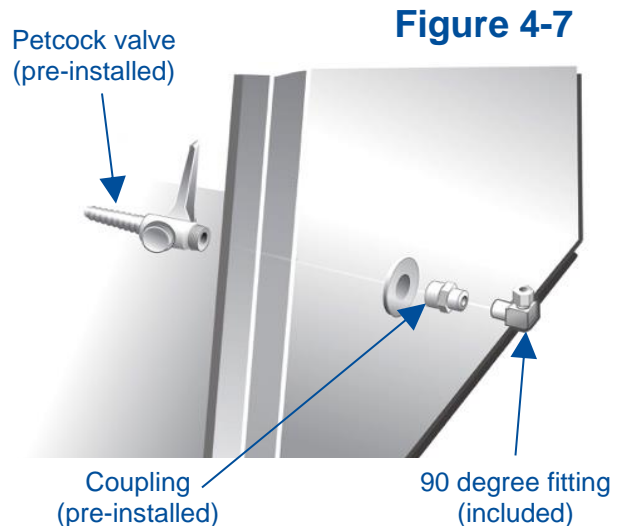
The incoming service line(s) should be connected to the tube compression fitting(s) on the outside of the liner wall as shown in Figure 4-7. Open the side panel, then:

1. Ensure that the tubing is 6.4mm ($\frac{1}{4}$ inch) O.D., soft metal, and that the end has been completely deburred.
2. Route the tubing from the rear of the cabinet, ensuring that it will line up with the slot in the back of the side panel. The slot is located from 222 to 288 mm ($8\frac{3}{4}$ to $11\frac{1}{4}$ inches) from the bottom of the cabinet.



Note: Make sure that the tube routing will not contact any electrical wires. DO NOT loop service line tubing within the side panels of the cabinet.

3. Make sure that the nut on the 90 degree tube fitting is loose, but do not remove it. Make sure the tube ferrule is in the fitting.
4. Push the tube into the fitting until it is properly seated. The tube will go approximately 19 mm ($\frac{3}{4}$ inch) into the fitting.
5. Tighten the tube fitting nut hand tight and then, using a 11mm (7/16-inch) wrench, tighten it at least $\frac{3}{4}$ turn more.
6. Close the service valve in the cabinet and then slowly open the shutoff valve on the service valve. Test all fittings for leakage. Tighten the tube nut slightly if needed.



Drain Valve Installation (Optional)

A drain valve assembly is provided in the Parts Bag. The drain allows for removal of large amounts of liquid trapped in the area underneath the work surface. The installation of the drain valve is not required. If not installing the drain valve, this section may be skipped.



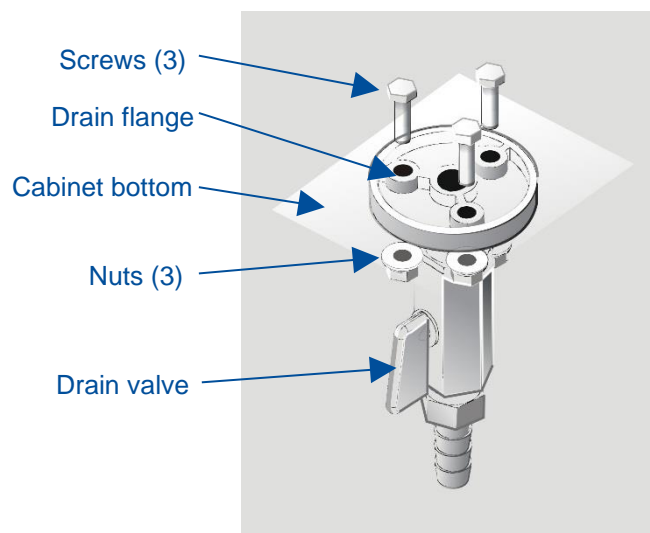
Note: The work surface sections are heavy. Use caution when handling.

1. Lift and remove the right work surface section by lifting on the knob at the front corner of the work surface. Locate the cover sealed over the drain mounting holes.
2. Using a putty knife, remove and discard the stainless steel cover that is sealed over the drain mounting holes. Scrape out remaining sealant around the holes.

NOTE: The drain valve assembly attaches to the underside of the cabinet bottom.

3. Apply a light coating of silicone sealant (not provided) to the mounting surface of the drain flange. Attach the drain flange under the bottom of the cabinet as shown in Figure 4-8. Wipe off any excess sealant from the cabinet bottom. Ensure that the center drain hole is unobstructed.
4. Secure the drain assembly with the hardware provided. Tighten all hardware.
5. Make sure the drain valve is in the closed position.
6. Reinstall the right work surface.
7. Allow the silicone sealant to cure for at least eight hours before exposing it to liquid.

Figure 4-8



Exhaust Connection

Certain applications such as working with odorous products or volatile toxic materials will require the connection of the unit to an exhaust system.



Note: The canopy connection, also referred to as a thimble or air gap connection, allows single or multiple biohazard cabinets to be connected to an exhaust system. During operation, the exhaust system draws all of the cabinet's exhaust air, plus a volume of room air (through the vent in the canopy) into the exhaust duct. Canopy connections function as a "shock absorber" allowing the system to function properly during changes in room air pressure.



Note: If the research involves the use of toxic compounds or volatile materials, contact the facility's safety officer or Labconco to ensure that the cabinet and its exhaust system are compatible with the materials you will be working with.

Certification

Prior to use, a qualified certifier should certify a biosafety cabinet. Under normal operating conditions, the cabinet should be recertified at least annually and when relocated or serviced. The certifier should perform the following tests, as recommended in NSF/ANSI Standard Number 49 in effect when the cabinet was manufactured:

- Downflow Velocity Profile Test
- Inflow Velocity Test
- Airflow Smoke Patterns
- ULPA Filter Leak Test
- Optional Canopy Alarm Test and Operation
- Vibration Test *
- Noise Level Test *
- Lighting Intensity Test *

*These tests are user comfort related tests and may be omitted at the user's or certifier's discretion.

If you have any questions regarding certification agencies or help locating one, contact Labconco's Product Service Department at (800) 821-5525 or +1 816-333-8811.

Detailed information for product certification is located in the Aleris Technical Manual.

5: Performance Features

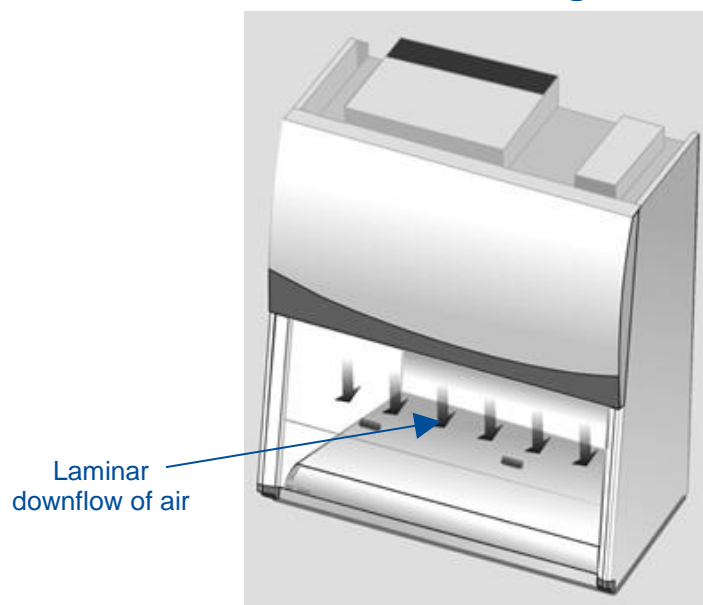
The Aleris Type A2 biosafety cabinet protects items placed on the work surface, the personnel working with material inside the cabinet, and the lab environment, when operated to manufacturer's specifications and proper aseptic techniques are employed.

This protection is provided through the use of laminar airflow, ULPA filtration, careful cabinet construction, and Constant Airflow Profile™ (CAP) ECM motors. Each of the key performance features are detailed in this section.

Laminar Airflow

Laminar airflow is defined as the movement of a body of air in a single direction, with a uniform velocity. In practice, the laminar downflow of air in the cabinet captures any aerosol generated in the work area of the cabinet, and directs it to the ULPA filters. In order to be true laminar downflow, a number of individual downflow velocity test points, commonly referred to as the Downflow Velocity Profile, must be +/- 0.08 m/s (16 feet per minute) of the average of all the test points.

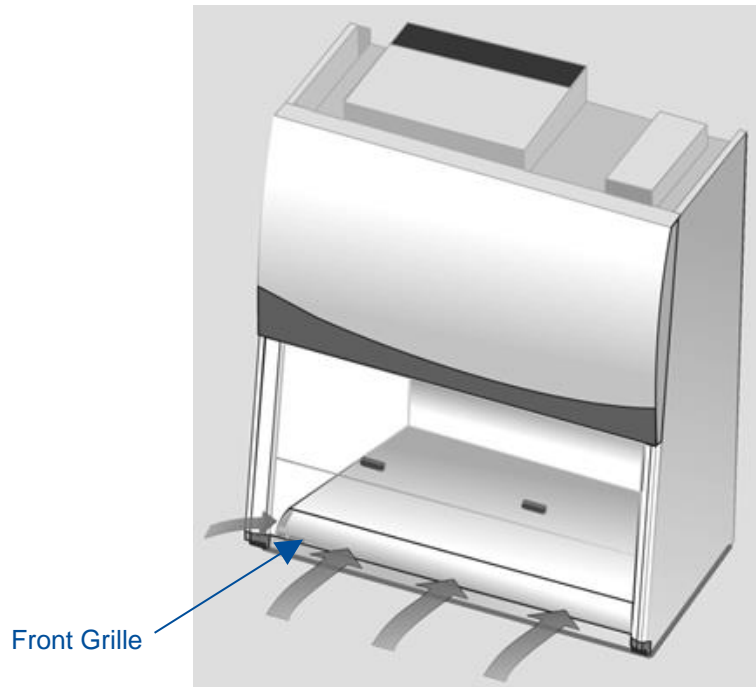
Figure 5-1



Directional Airflow

Directional airflow also plays a key role in cabinet performance. Air is drawn into the front of the cabinet at the front grille. This “curtain” of air makes it more difficult for aerosols to escape out of the work area of the cabinet and into the outside environment. This airflow is often calculated and referred to as the **Inflow Volume** or **Average Inflow Velocity**. This is illustrated in Figure 5-2.

Figure 5-2



Cabinet Air Intake (Front Grille)

The location, size, and pattern of the grille openings in the work area affect cabinet containment and performance. The front grille's airfoil profile, and air intake openings play an important role in establishing Directional Airflow, as described previously. See Figure 5-2.

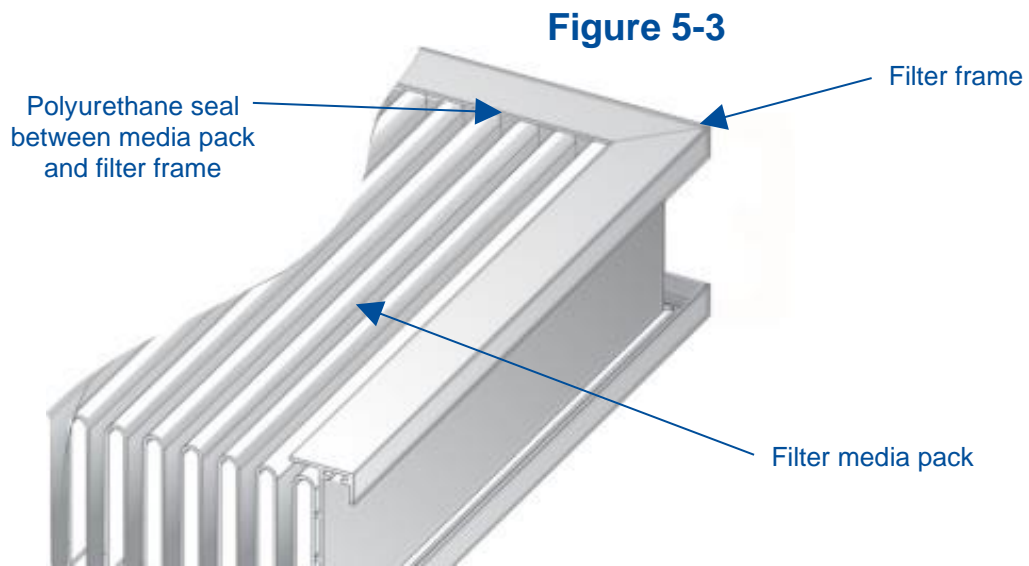


Note: Do not block or obstruct the grille openings of the biosafety cabinet.

ULPA Filters

ULPA filters are disposable, dry-type particulate filters. The filter material or media is typically made of borosilicate microfibers formed into a thin sheet, in a process similar to the production of paper. This sheet is folded, or pleated to increase its surface area. The pleats are typically held in place by beads of glue that add rigidity to the media pack. The pack is then set into a frame, and sealed as shown in Figure 5-3.

The ULPA filter manufacturer establishes the efficiency of the filter by challenging it with an aerosol of known particle size. The number of particles that penetrate the filter are quantified, and this establishes the efficiency of the filter. The ULPA filters used in the biosafety cabinet are at least 99.999% efficient in removing particles 0.1-0.2 or 0.2-0.3 micron in size.



Note: The ULPA filter media is very fragile. DO NOT touch the media. If you think the media of a ULPA filter is damaged, DO NOT USE THE CABINET. Have the ULPA filter integrity tested by a certifier before using the cabinet.



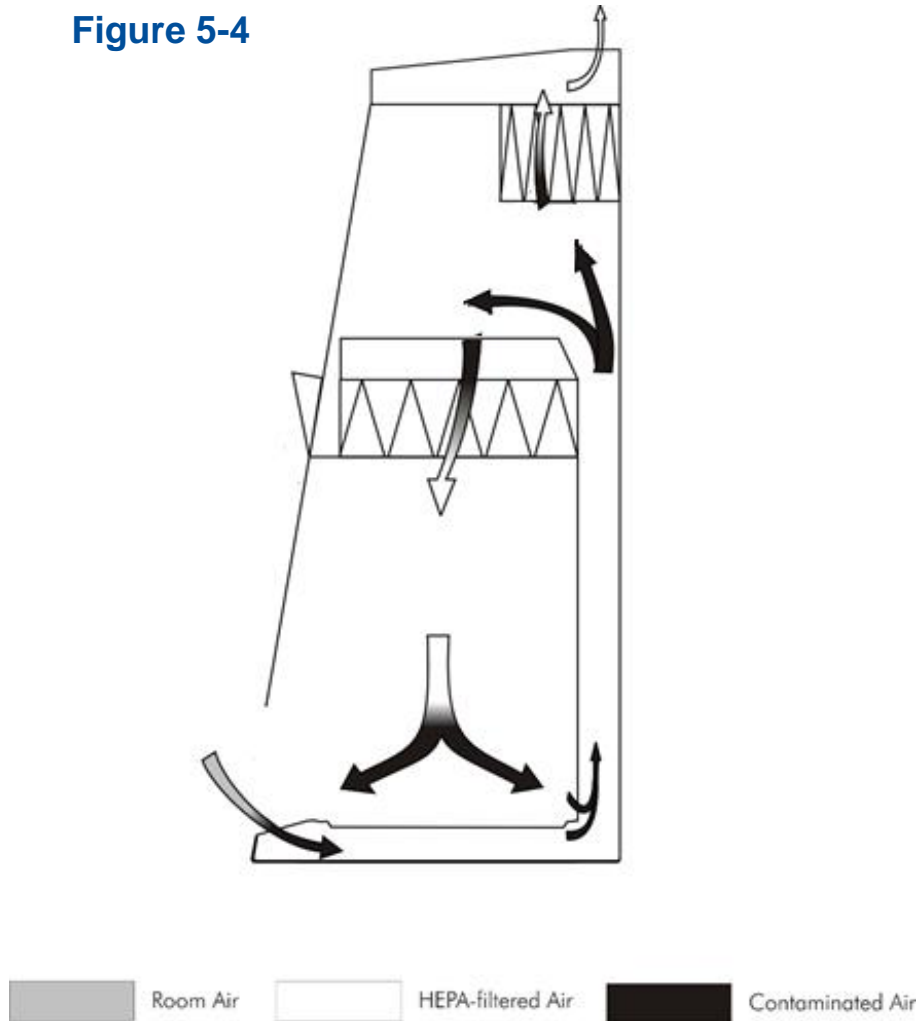
Note: ULPA Filters are only effective against particulate material. Gases and vapors will pass through the filter.

Motor/Blower

The motor/blower assembly pulls room air into the front of the cabinet, and re-circulates it internally. During its recirculation, the air is split into two separate streams. One path leads through the exhaust ULPA filter and out of the unit. The second path flows through the supply ULPA filter, which then flows down through the work area, as shown

in Figure 5-4. The motor in the cabinet is an electronically commutated motor (ECM). The ECM is a brushless DC motor that includes its own power supply to convert the incoming alternating current to direct current, as well as its own microprocessor to control and measure the motor's operation. The motor utilizes Labconco's exclusive Constant Airflow Profile™ (CAP) program to deliver a consistent volume of air, throughout the life of the cabinet.

Figure 5-4



UV Lamp (optional)

The optional UV lamp generates a primary wavelength of light of 254nm. A secondary emission is in the visible (blue) wavelength, resulting in the characteristic blue color while operating. UV light at this wavelength is biocidal, primarily by creating thymine dimers in DNA. These dimers prevent the correct transcription of the DNA into RNA, resulting in cellular death or viral inactivation. In order to be effective, the UV light must

directly strike the nucleic acid, and its effectiveness can be diminished or negated by dissolved proteins or metals, or by other UV-opaque substances protecting the target nucleic acid.

Because of its limitations, UV light should be used as an adjunct to good surface disinfection practices. In order to achieve optimum performance from the UV lamp, it should be replaced after 6,000 hours of operation or less, and the exterior surface of the lamp should be kept clean and free of dust.



Note: The product records the number of hours of operation of the UV light. You can program in the number of hours it will operate before a replacement message is displayed.



Note: UV irradiation is absorbed by the tempered safety glass of the sash. Independent research has shown that the level of UV irradiation on the outside of the cabinet's sash is equal to background radiation levels.



Note: The UV sensitivity of a target organism varies, depending on the UV output of the lamp, the genus and species of the organism, the medium the agent is suspended in, etc. Contact the Health and Safety Officer at your facility for UV light use and recommendations.



Note: The 1.5m and 1.8m models have two (2) UV Lamps.



All 3525xxx02, 3525xxx22, 3526xxx02, & 3526xxx22 must be run at 60Hz. If ran at 50Hz, only one (1) UV Lamp will illuminate.

Roughing Pre-filter (optional)

The Biosafety Cabinet may be equipped with a pre-filter attached to the Towel Catch (located in the lower-rear of the work area). The filter is intended to remove large debris often associated with the handling of animals such as hair and bedding. Capture of these large particles prevents them from accumulating on the ULPA filters, thereby extending their lives.

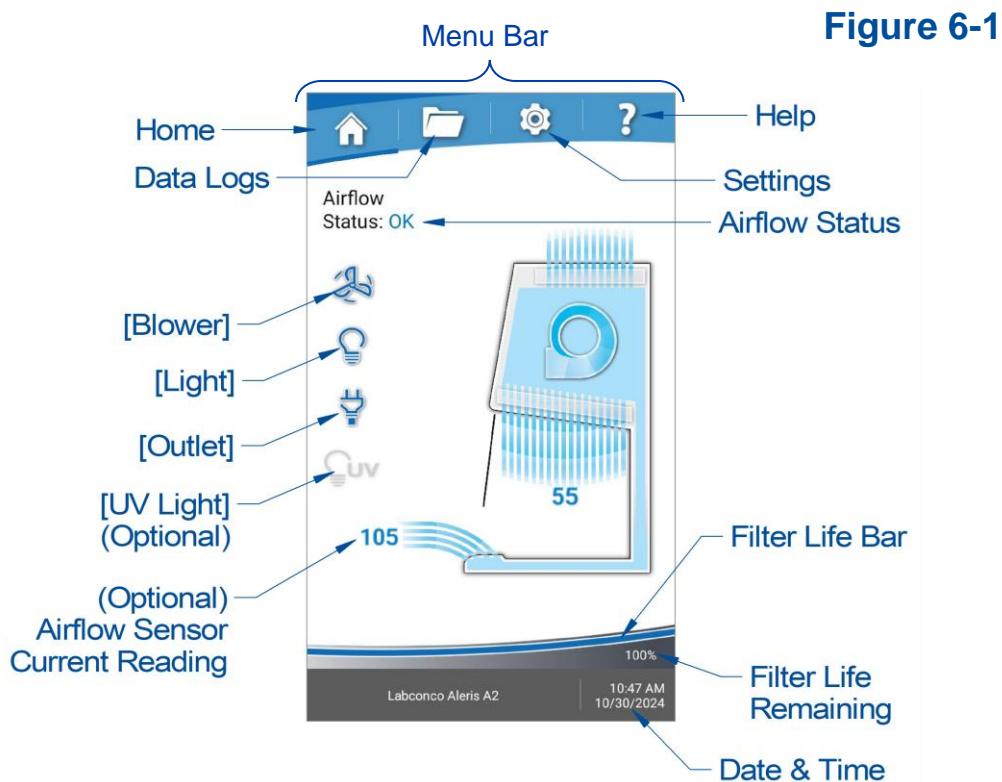
The cabinet has been validated to operate properly with or without the Pre-filter installed.

6: Aleris Type A2 Operating System

The Aleris Type A2 biosafety cabinet provides clear status information on the touch-screen display (Figures 6-1 & 6-2). Read this section along with [Section 7: Using Your Aleris Type A2](#) to fully understand the features and controls of this product.

Home Screen

The *Home Screen* will display the following information (Figure 6-1).



When the glass sash is closed, the blower and light icons may change as follows:



Display Sleep Mode

The LCD display will enter a relaxed mode (screen appears black) when the blower is off. If the blower is off, and no state-changing icons have been touched, the screen will automatically turn off to relax the LCD display after the Screen Timeout Time expires (adjustable in *Settings>Display*), which extends its life. If the blower is on, and no state-changing icons have been touched, the screen will automatically dim after the Screen Timeout Time has expired. Any screen touch, alarm, alert, or moving the sash to certain positions will wake the screen.

Navigating the Data Logs Menu



Screen touches are shown as **[BLUE WITH BRACKETS]**. Menu screen selections are shown as *green italics*.

This section will cover in detail the different options available in the *Data Log Screen*. To access the *Data Log Screen* from the *Home Screen*, touch **[Data Logs]** (represented by the folder-icon) on the Menu Bar of the display. The display will change to the *Data Log Screen* (see Figure 6-3). To return to the *Home Screen*, touch **[Home]** along the same Menu Bar.

Each file will be named as follows “Log_YYYY-MM-DD_XX”, where YYYY = Year, MM = Month, DD = Day, and XX = 01 to 99 for the first through 99th log of that specific day as shown in Figure 6-3. The data log default rate is 10 seconds. The default data rate can be adjusted in the *Settings Screen* (instructions detailed later in section). The data logs are automatically deleted at a default rate of 1 year. The default deletion rate can be adjusted in the *Settings Screen* by following the instructions later in this section.

A data log can be selected from the list by touching the data log file name. When a data log has been selected, the row will be highlighted as shown in Figure 6-3. To select multiple log files, hold down a single log until the multiple select checkboxes are visible and select all the log files desired. When selected, the buttons along the bottom of the screen will activate (**[VIEW]**, **[EXPORT]**, **[DELETE]**). Only one log file can be viewed at a time, but multiple log files can be exported or deleted. Log files can be exported to a

flash drive in two different file types: CSV and PDF. If a data log is currently running (collecting data), the *Running Man* icon will appear to the left of data log file name.

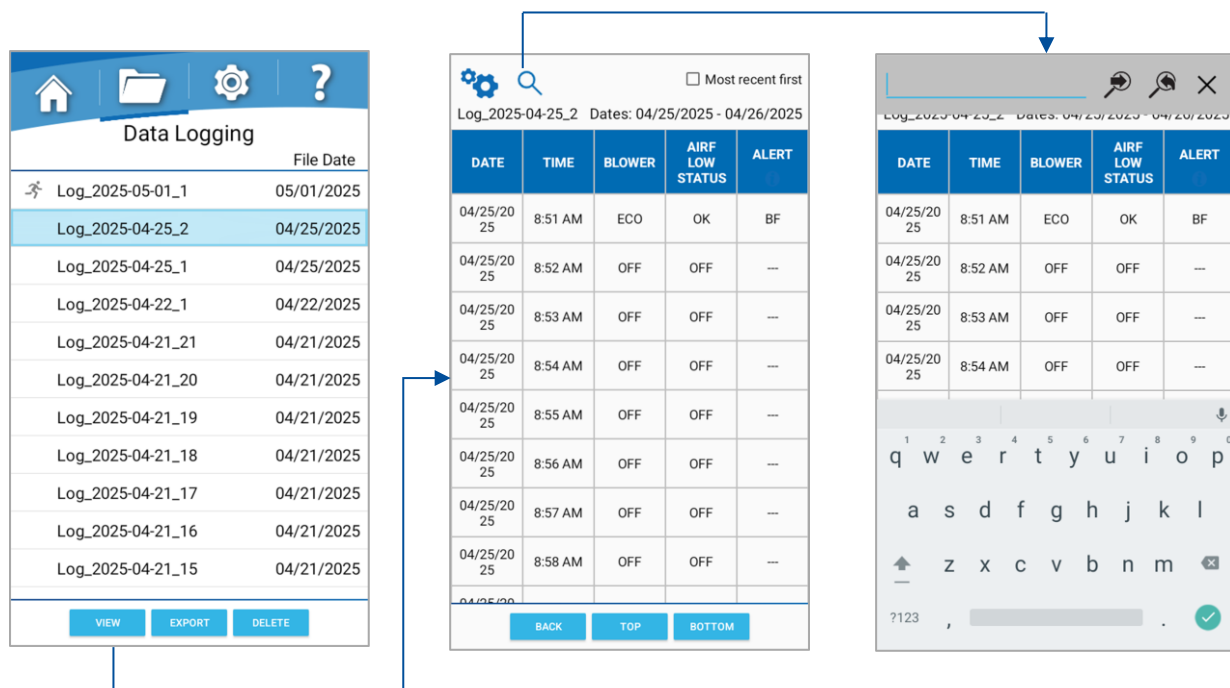
Depending on the model, the data log will collect several parameters at a user-selected data rate. Although the log file only allows viewing of up to 5 parameters on the display (as shown in Figure 6-3), all parameters are stored with the data log, and will be viewable when the log file is downloaded and viewed on a computer. The parameters are as follows:

- Date (Default)
- Time (Default)
- Blower (Default)
- Airflow Status (Default)
- Alert (Default)
- Light
- UV Light (Optional)
- Outlet
- Blower RPM
- Blower PWM
- AFS Inflow (Optional)
- AFS Downflow (Optional)

To change what parameters are visible on the display screen, select the **[Gears]** icon (shown in the top left-hand corner of Figure 6-3).

To search through individual logs by a phrase or numerical value, use the *Search Function* by touching **[Search]** (represented by the magnifying glass icon) shown in Figure 6-3. Type the desired search phrase into the bar. To move through the found matches of the search phrase, touch the **[Forward]** and **[Backward]** magnifying glass icons. Touch the **[X]** (reference Figure 6-3) to exit the *Search Function*.

Figure 6-3



All alerts/alarms will be recorded and represented with a code. The alert code descriptions can be seen by touching the **ALERT** column heading (as shown in Figure 6-3) and are as follows:

Table 6-1

Alert Codes	Descriptions
AD	Check for Airflow Blockage
BF	Blower Failure
EX	Exhaust Failure
FL	Filter Life at 0%
HE	Building Exhaust Too High
PL	Power Loss
SA	Sash Out of Position

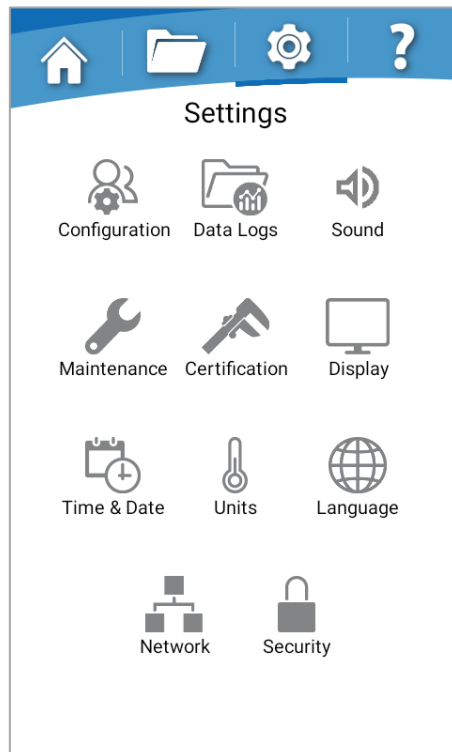
Navigating the Settings Menu



Screen touches are shown as **[BLUE WITH BRACKETS]**. Menu screen selections are shown as *green italics*.

To access the *Settings Screen* from the *Home Screen*, touch **[Settings]** (represented by the gear-icon) on the Menu Bar of the display. The display will change to the *Settings Screen* (see Figure 6-4). To return to the *Home Screen*, touch **[Home]** along the same Menu Bar.

Figure 6-4



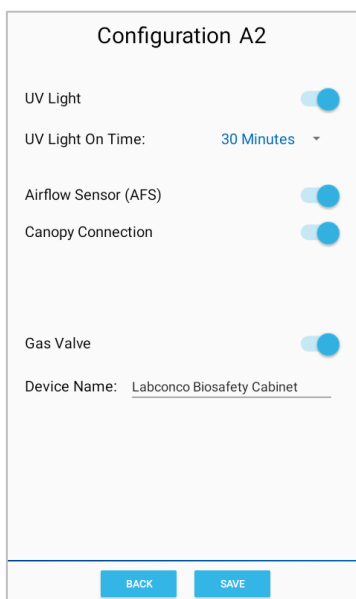
Configuration Submenu

Touch **[Configuration]**. This screen configures optional features. Reference Figure 6-5. A security code is required for this screen. When prompted, enter **[1] [9] [2] [5]** or the user/admin PIN chosen for the device.

- **UV Light** – Touching the toggle between ON & OFF will enable or disable the UV Light features. If the UV package is factory installed, this toggle will be enabled. If removed or field installed, adjust the toggle accordingly.
- **UV Light On Time** – The time that the UV light remains on before auto shutting off can be set using the scroll down menu. The options are 10 minutes through 120 minutes in increments of 10 minutes with an option for infinity. The default for the UV Light On Time is 30 minutes.
- **Airflow Sensor (AFS)** – Touching the toggle between ON & OFF will enable or disable the AFS features. See [Section 9: Accessories](#) for more information.
- **Canopy Connection** – Touching the toggle between ON & OFF will enable or disable the canopy features. The canopy connection will be visible on the **Home Screen**.
- **Gas Valve** – Touching the toggle between ON & OFF will enable or disable the Gas Valve features. If the Gas Valve is factory installed, this toggle will be enabled.
- **Device Name** – The default cabinet name is ‘Labconco Biosafety Cabinet’. To alter this name, touch the current device name and use the keyboard to enter a new name. When finished, touch the **[Green Checkmark]**.

To save any changes, touch **[Save]**.

Figure 6-5



Adjusting Sound

Touch **[Sound]**. The audible tones for various conditions or actions can be modified and/or silenced in the sounds sub-menu as listed below. To save any changes, touch **[Save]**. To exit without changes, touch **[Back]**.

- *Touch Sounds* – The ON/OFF toggle enables or disables audible touch of the screen.
- *Alarm Sounds* – Audio tones can be chosen from the drop-down menu.
- *Alert Sounds* – The ON/OFF toggle enables or disables audible alert. Audio options can be chosen from the drop-down menu.
- *Timer Sounds* – The ON/OFF toggle enables or disables audible timer. Audio options can be chosen from the drop-down menu.
- *Sash Sounds* – The ON/OFF toggle enables or disables sash movement notification tune. Audio options can be chosen from the drop-down menu.



Audible tones associated with alarms cannot be muted.

Selecting a Language

Touch **[Language]**. The current language will be displayed along the top of the Language Selection Pop-up. Choose from the available languages:

- English
- Spanish
- French
- German
- Italian
- Chinese
- Japanese
- Portuguese

Setting the Clock

Touch **[Time & Date]**. Use the *Time and Date* pop-up to choose Clock Format (12 or 24 hour), and then either manually set the Time and Date, or enable Auto Update, which (if the cabinet is connected to a valid Ethernet port) will auto update the time and date. With Auto Update the following settings need to be entered:

- *Time Zone* – Enter the Greenwich Mean Time (GMT) offset value for your location (integer value between -12 & +12).
- *NTP server* – Enter the “web address” (URL) of the NTP server (of your choice) that will provide clock synchronization data to the cabinet via the Ethernet connection. A common site is: time.nist.gov

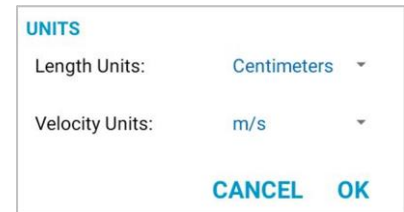
- *Daylight Savings (ON/OFF)* – Enabled/disabled for areas observing Daylight Savings Time (DST).

Selecting the Units of Measure

Touch **[Units]**. This screen allows the user to change the units of measure for various sensors. Touch the desired drop-down field, and make selection:

- *Length* – Select the desired units of measure: inches or centimeters
- *Velocity* – Select the desired units of measure: fpm or m/s

Figure 6-6

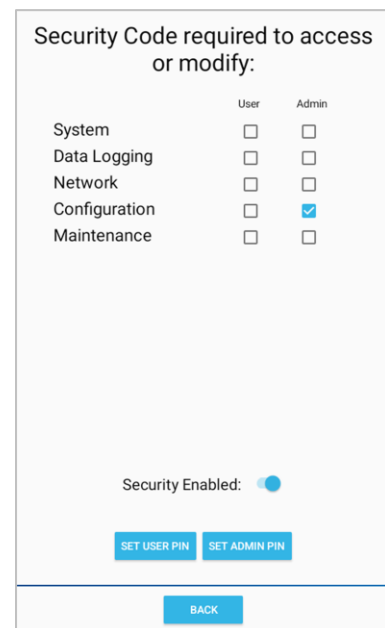


Once the selection is made, touch **[OK]**.

Activating the Security Lock

Touch **[Security]**. Security codes can be set to limit access or prevent modification to certain areas of the cabinet control system. Supports two PINs (User and Admin), that can be set in this menu. Select the areas of the cabinet that are desired to be password protected. If 'User' is selected, Admin is automatically selected as well. If '*System*' is selected to require a security code, the applicable PIN is needed upon wake from sleep screen and the Display Screen Timeout cannot be '*Never*'. After any features are selected to be password protected, the *Security Enabled* toggle must be set to enable.

Figure 6-7



The Default PIN is '1 2 3 4' for User, and '1 9 2 5' for Admin. The PIN can be changed by touching **[SET USER PIN]** or **[SET ADMIN PIN]** as shown in Figure 6-7.



There is no PIN recovery function. If the PIN is forgotten, you cannot access the touchscreen controls.

Setting the Data Acquisition Rate

Touch **[Data Logs]**. This screen provides settings for the data log functionality.

- *Data Acquisition Rate* – The available rates are 10s, 30s, 1min, 2min, 3min, 5min & 10min.
- *Log File Deletion* – Saved data logs delete after this time. Deletion rate options are 1, 3, 6, or 12 months (1 year) with 1 year being the default value.

Adjusting the Display

Touch **[Display]**. Provides settings for the display screen functionality.

- **Brightness Slider** – Adjust the display brightness by dragging the bar *left/right*.
- **Screen Timeout Function** – If enabled, the screen will go to sleep (low power mode) when no screen touches have been detected for the allotted time (defined in the **Screen Timeout** dropdown menu). If the blower is ON, the screen will dim. If the Blower is OFF the screen will go off. Touching the Screen Timeout Function toggle changes between ON & OFF.
- **Screen Timeout** – This value can be set to **5, 10, 15, 30 min**, and **1, 2, 3 hours** or **Never**.



Turning off the **Screen Timeout Function** can decrease the screen life.

Utilizing Network Connection

Touch **[Network]**. Modify Network connection specifications, if an active ethernet connection has been established.

The most common setting for network connectivity via an Ethernet port is **DHCP Enabled**. This setting allows the facility's network to dynamically assign an IP address. Reference Figure 6-8. Touch the toggle next to **DHCP Enabled** to change between enable / disable. When enabled, the remaining fields will be grayed out, as these will be assigned by the facility's network. If the field next to **IP Address** is populated with four sets of numbers (each separated by a period), and a green "**Active connection detected**" is displayed the cabinet has successfully received an IP address from the network. A red "**No active connection detected**" will be displayed if no connection is found. Please consult your IT department for additional assistance.

If a static IP address must be assigned by your facility's IT department, set the **DHCP Enabled** toggle to Disable. Contact your IT department for the appropriate information to enter in the remaining fields.

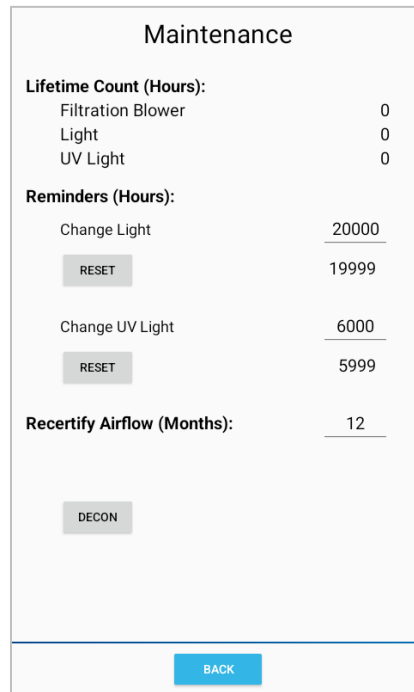
Figure 6-8

NETWORK	
DHCP Enabled:	<input checked="" type="checkbox"/>
IP Address:	0.0.0.0
Subnet Mask:	255.255.255.0
Default Gateway:	0.0.0.0

BACK SAVE

Adjusting Maintenance Reminders

Touch **[Maintenance]**. The cabinet records the time the filters, LED lamps and UV lamp (if applicable) are in use. These timers are used to automate reminders for the replacement of consumable components at the intervals set by the user. The default values for each reminder are shown in Figure 6-9 under '*Reminders*'. The value next to each adjustable time is the time remaining before a reminder alert.



Maintenance	
Lifetime Count (Hours):	
Filtration Blower	0
Light	0
UV Light	0
Reminders (Hours):	
Change Light	20000
<input type="button" value="RESET"/>	19999
Change UV Light	6000
<input type="button" value="RESET"/>	5999
Recertify Airflow (Months):	12
<input type="button" value="DECON"/>	
<input type="button" value="BACK"/>	

Figure 6-9

Once the component time remaining reaches 0, a pop-up to replace that component will appear. If the user selects **[REMINDE ME LATER]** on the pop-up, the user will be prompted to replace the component after an additional 4 hours of use. If the component is replaced, select **[SERVICE COMPLETE]** and input the name of the servicer, date and event in the *Certifications Records* pop-up. The reminder time will start over. If **[RESET]** is selected from the maintenance menu, the user will still have to input their name, date, and event into the *Certifications Records* pop-up before the reminder timer will start over.

The Certification Submenu

Touch **[Certification]**. This submenu is reserved for use by certifiers during certification or service procedures.



CAUTION! - Entering this submenu will disable some alarms and functionality so that diagnostic and certification procedures can be performed.

Additional details can be found in the Aleris Technical Manual.

Figure 6-10

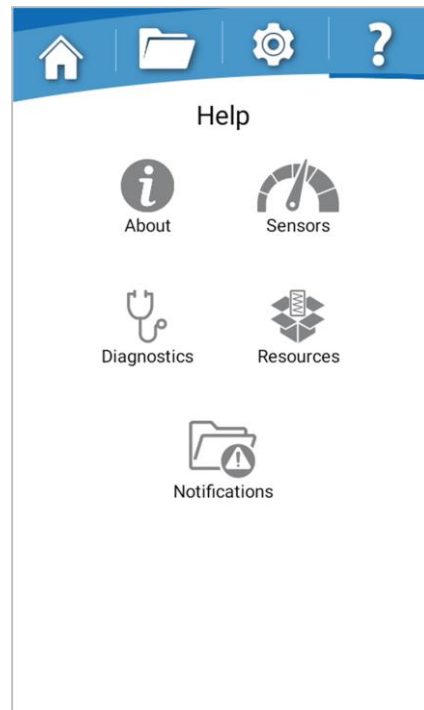


Navigating the Help Menu

To access the *Help Menu* from the *Home Screen*, touch **[Help]** (represented by the question mark icon) on the Menu Bar of the display. The display will change to the *Help Menu* (see Figure 6-11). To return to the *Home Screen*, touch **[Home]** along the same Menu Bar. The *Help Screen* contains several useful submenu icons. The sub-menus are described briefly below.

- *About* – Provides unit specific information (Catalog Number, Serial Number, Software Version). Software updates via USB or Ethernet can be performed from the About page.
- *Sensors* – Displays the current sensor reading in the selected unit of measure.
- *Diagnostics* – Used to test the cabinet operation/components after installation or should a problem occur.
- *Resources* – Provides consumable information.
- *Notifications* – Provides an event history, similar to the *Data Log*, excluding the routine operation data. Events include alarms, alerts, reminders, and other serviceable information.

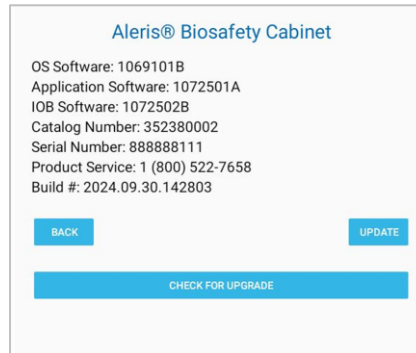
Figure 6-11



About

Displays Operating System information such as the software version, the Catalog Number and Serial Number. System updates via USB or an ethernet connection can be performed from the *About Screen*. Reference Figure 6-12.

Figure 6-12



Software Update via USB Thumbdrive

To update the software via USB, you must first download the latest version, available at Labconco.com to a USB thumbdrive.

- The blower must be shut off prior to updating.
- With the proper software file on a thumbdrive, insert it into the USB Port on the front of the cabinet below the Display.
- A pop-up will prompt you to allow the software to access the files on the thumbdrive. This is a security feature of the Android-based software. You must touch **[OK]** to continue.



- The thumbdrive must be properly formatted as **FAT32**. If it is not, the update process will not proceed, and you will receive a pop-up instructing you that the drive is not properly formatted. If this occurs, you must reformat the thumbdrive using a PC or laptop to FAT32. For Windows users, you must select "**FAT32**" when formatting the thumbdrive, and not "**FAT32 (default)**".
- Touch the **[UPDATE]** button on the *About* screen. Select the software file on the pop-up that appears; touch **[OK]**.
- The update will begin, and the screen will not allow interaction until the process is complete.
- The system will notify you when the upload is complete and successful. Touch **[Install]**. Touch **[Open]**.
- The *Home Screen* will appear with a Power Loss Alarm. Touch the **[OK/MUTE]** key. Update is complete. Remove the thumbdrive from the USB port.



Do not remove power during the update process. If power is lost, the software may be corrupted, and the cabinet will be inoperable.

Software Update via the Ethernet

To update the software via the ethernet, you must first have an active connection.

- From the *About Screen*, touch **[CHECK FOR UPGRADE]**.
- If available, the *Upgrade Available* screen will display and allow you to ignore, postpone or update now.
- Touching the **[RELEASE NOTES]** will allow you to review the changes.
- If available and you would like to update, select **[UPDATE NOW]**.

Automatic Update Notification

To Program the cabinet to notify you if upgrades are available, the system must have a valid ethernet connection.

- From the *About Screen*, touch **[CHECK FOR UPGRADE]**.
- At the *Upgrade* screen touch **[CONFIGURE]** and select *Automatically check for updates* and **[OK]**.

Once enabled, the *Upgrade Available Screen* will popup when new software becomes available.

Sensors

This screen contains a list of all sensors installed on the Aleris. The *Sensors Screen* displays the current sensor reading in the selected unit of measure. This screen is for viewing only (there are no selectable fields). Reference Figure 6-13.

Figure 6-13

Sensors	
NAME	VALUE/STATE
Blower	0 rpm
Light	OFF
UV Light	OFF
Outlet	ON
Sash	Closed
Gas Valve	OFF
Canopy Inlet	OPEN/OK
AFS	
Inflow	3 fpm
Downflow	0 fpm
Current Raw Output	977 mV
Nominal Calibration @	2000 mV
BACK	

Diagnostics

The *Diagnostics Screen* is used to test Aleris operation/components after installation or should a problem occur.



Once the screen is accessed, all BSC components will power off (blower will stop, etc.).

To export diagnostic test results, insert a flash drive (formatted to FAT32) in the USB port on the front of the cabinet, touch **[OK]** to allow the cabinet access to the flash drive and touch **[EXPORT USB]** (reference Figure 6-14) to generate a file that contains the following information:

- *Diagnostics* – Results of the last Diagnostics test(s) run
- *Certification Records* – All
- *Airflow Test Grid Data* – All data including date
- *Lifetime Counts* – All
- *Reminder Hours (Set Point and Current)* – All

Resources

The *Resources Screen* provides consumable part number information.

Notifications

The *Notification History Screen* provides a history, similar to the *Data Log*, excluding the routine operation data (i.e., Light status, Blower status, etc.). Notifications descriptions are listed with the date and time of the event's occurrence and can include alarms, alerts, reminders, and other serviceable information. The history can be sorted for the user's convenience by most recent first, most recent last, and alphabetically by touching the drop-down arrow above the occurrence column. All *Notification History* can be exported to a flash drive by touching **[Export USB]**. Reference Figure 6-15.

Figure 6-14

Diagnostics	
COMPONENT	RESULT
▶ Blower	
▶ Light	
▶ Outlet	
▶ UV Light	
▶ Sash Operating Height	
▶ Sash Closed	
▶ Canopy Switch	
▶ Gas Valve	

BACK EXPORT USB

Figure 6-15

Notification History		
Description	Recent Top ▼	
⚠ Power Loss	05/01/2025	11:06 AM
⚠ Blower Failure	04/25/2025	8:51 AM
⚠ Blower Failure	04/25/2025	8:46 AM
⚠ Power Loss	04/25/2025	12:50 AM
⚠ Power Loss	04/22/2025	2:34 PM
⚠ Blower Failure	04/09/2025	12:48 PM
⚠ Blower Failure	04/06/2025	3:01 PM
⚠ Firmware memory error	04/03/2025	1:23 PM
⚠ Power Loss	04/03/2025	1:23 PM
⚠ Firmware memory error	04/02/2025	5:39 PM
⚠ Power Loss	04/02/2025	5:38 PM

BACK EXPORT USB

Airflow Alert

While the blower is on, any sudden disruption to the airflow within the cabinet will trigger an Airflow Alert. When an Airflow Alert activates, the display will automatically change (Figure 6-16), and the audible alert tone will sound. The most common causes of an Airflow Alert are:

- Blockage of the inlet grilles or exhaust outlet.
- Removal of the work surface or grille during operation.

Figure 6-16



Look to identify the cause of the airflow disruption and remove the blockage or return the work surface to its proper position.



When a blockage of the airflow occurs, the cabinet's blower automatically increases its speed to maintain constant volume airflow. This is a protective feature; however, if the disruption is significant (for example blocking the entire front grille) it will not guarantee product or personnel protection remains during the significant blockage event.

Resetting the Airflow Alert System

The Airflow Alert automatically dismisses once the motor speed has stabilized.



Note: Once the blockage or disruption has been resolved, the Airflow Alert may reactivate while the blower returns to correct operating speed. It will dismiss automatically once the blower reaches correct operating speed.

Alarms

Any alarm that activates requires the user's immediate attention, and some form of actionable response to clear the alarm.

Power Loss Alarm

The cabinet has lost power. See Figure 6-17. Touch anywhere below the Menu Bar on the display to acknowledge that a power loss occurred.

Figure 6-17



Note: This alarm will activate any time power is cycled, including turning the System Reset Switch (see Figure 7-2) off and back on.

Sash Height Alarm

The sash is not at the proper operating height when the blower is on. Return sash to proper working height.

Figure 6-18



Memory Failure

The internal memory storage has failed. The calibration settings may be compromised. Contact Service before use. Touch anywhere below the Menu Bar on the display to acknowledge that a memory failure has occurred.

Figure 6-19



DO NOT USE THE CABINET UNTIL THE PROBLEM HAS BEEN CORRECTED.

Blower Failure Alarm

The blower motor has failed, or the motor and display circuit board are not communicating properly. Touch **[BLOWER]** on the display to clear the alarm.

Figure 6-20



DO NOT USE THE CABINET UNTIL THE PROBLEM HAS BEEN CORRECTED.

The previous Alarms (Power Loss, Sash Height, Memory Failure, and Blower Failure) can occur on any Aleris Type A2 cabinet whether it is operating with or without an exhaust connection.

The following Alarms will only occur on the Aleris Type A2 cabinet when operating with the optional Ventus II™ canopy connection, as these alarms are only related to building exhaust problems.

Running Exhaust Alarm

When operating with an optional canopy connection, after the blower is successfully started, and the building exhaust airflow drops below the minimum safe level, this alarm will be displayed. Reference Figure 6-21.

Once this alarm activates, the cabinet's blower will increase speed to attempt to maintain safe inflow for the cabinet.

This alarm will automatically dismiss when the exhaust system recovers proper operating airflow, or you can turn the cabinet's blower off.

Figure 6-21



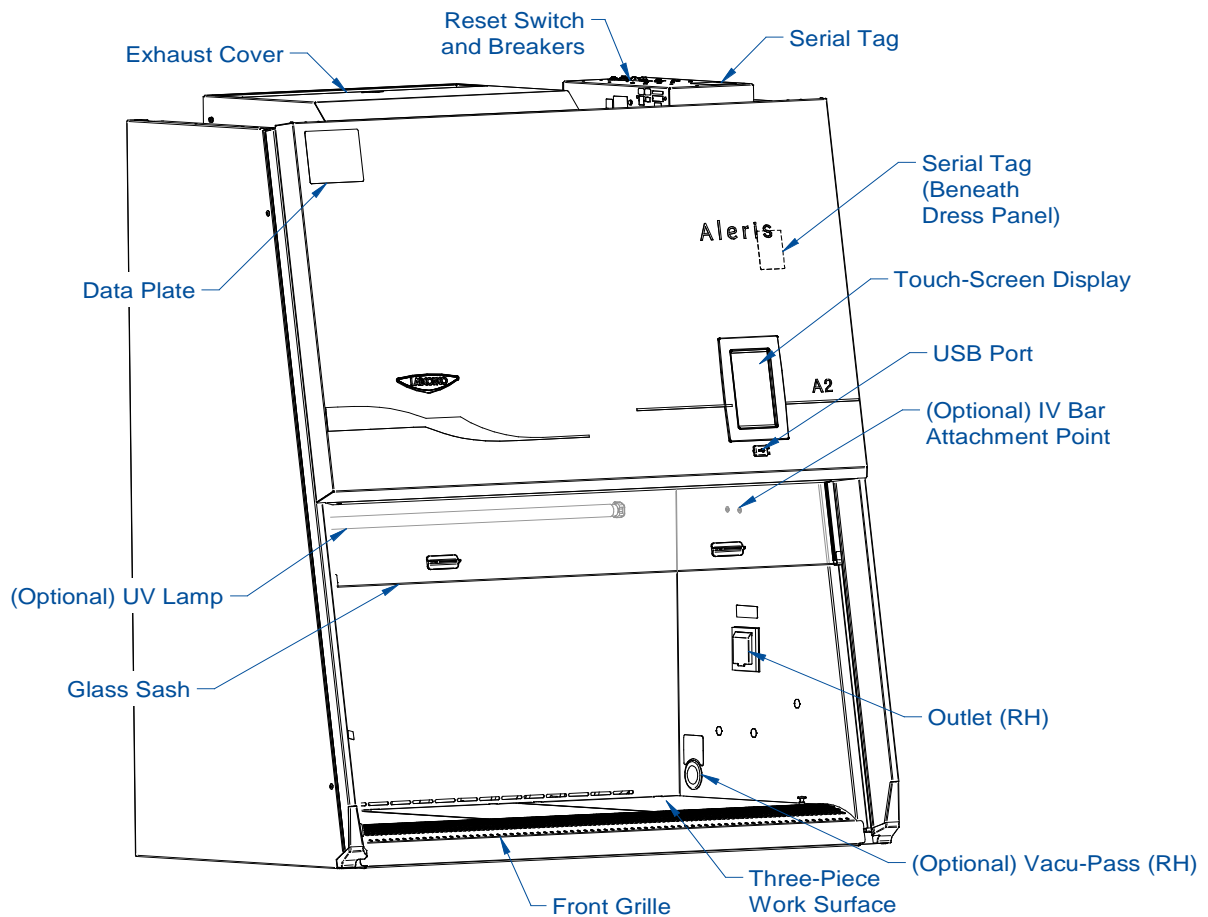
7: Using Your Aleris Type A2

This section details the functional features and proper techniques for safely and efficiently using the Aleris Type A2 biosafety cabinet.

Feature Overview

Figure 7-1 illustrates key features and components of the product.

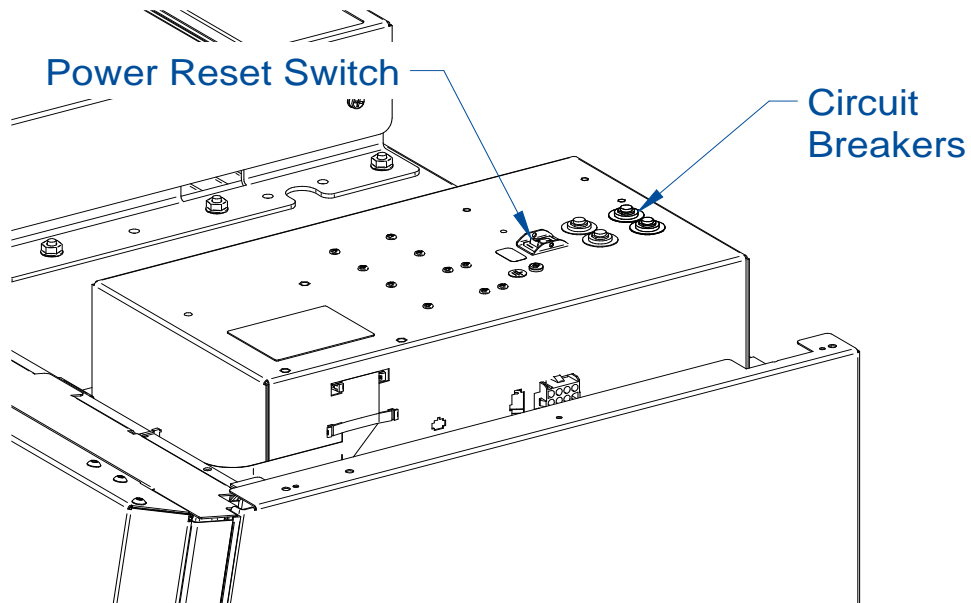
Figure 7-1



System Reset Switch

The system reset switch removes power from the control board and microprocessor. It is located on the top face of the electrical box on the rear, right side of the product. See Figure 7-2. This switch will NOT remove all electrical power from the product. For service operations, always disconnect the main electrical connection prior to removing service panels.

Figure 7-2



Sash Operation

The counterbalanced, anti-racking sash mechanism requires only a few kilograms of force to move the sash up or down. You can open or close the sash smoothly with one or two hands positioned on either handle.

The sash position alarm and safety interlock system senses the sash position and acts appropriately. An audible sound will occur when the interlock system senses the sash is at operating height. The cabinet has been programmed to operate at a 200 mm (8-inch) or 250 mm (10-inch) sash opening, depending on the model. When the Blower is ON, moving the sash above or below its operating height will activate the audible and visual

alarms. The audible alarm can be temporarily muted for approximately five minutes by touching the display screen. Moving the sash back to operating position will reset the alarm. The safety interlock system senses when the sash is closed and allows the optional UV lamp to operate only when the sash is closed, to protect the operator from irradiation.

Blower Operation

Ensure the sash is at operating height, and touch the **[BLOWER]** icon. The blower will start, and the *Airflow Status* will read *Wait* for approximately 1 minute.

Light Operation

The Aleris Type A2 biosafety cabinet provides dual LED lamps for illuminating the work surface. To illuminate the lights, touch the **[LIGHT]** icon.

Outlet Operation

The Aleris Type A2 biosafety cabinet provides two outlets with a maximum total amperage draw of 5A (100-115v models) or 3A (230v models). Power to the outlets can be activated or deactivated from the display screen. To activate or deactivate power to the outlets, touch the **[OUTLET]** icon.

Vacu-Pass™ Cord & Cable Portal (optional)

The Vacu-Pass allows for passage of a cord, cable, or tube from within the product. The pass-through provides a sealed plug, and the plug housing is maintained under negative pressure to safely pass cords through the right side wall of the product. Not all models are configured with Vacu-Pass ports, if your model does not contain this option, this section may be skipped.



Some Vacu-Pass components and the cord passing through it may become contaminated during use of the cabinet. Ensure all potentially contaminated components are surface decontaminated before handling or removal from the cabinet.

1. Remove the grommet from the liner side wall. Remove the pre-cut plug from the body of the portal by either pressing it through from the outside, or by carefully inserting a spatula or similar device between the sealing plug and the body of the portal, and prying the plug out.
2. If running the cord or cable through the portal on the side panel, remove the portal cap. If needed, carefully insert a spatula or similar device under the perimeter of

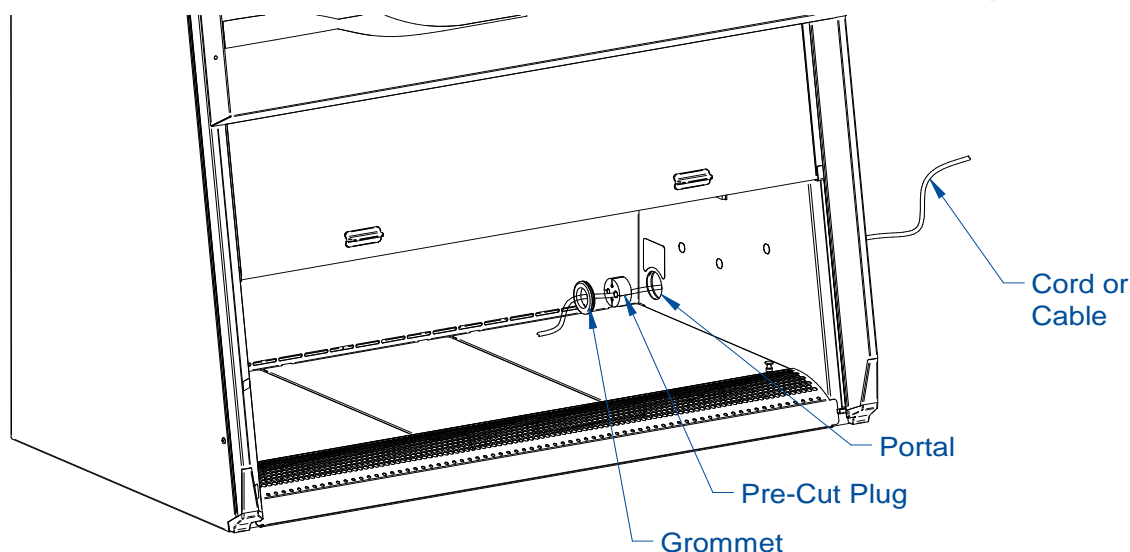
the portal cap to pry it out. Pass the cord or cable through the side panel portal to the pre-cut plug.

3. If running the cord or cable up or down under the side panel, leave the portal cap installed. Pass the cord or cable behind the paneling as needed to the pre-cut plug.
4. Pass the cord or cable through one of the pre-cut plug holes, then through the grommet, as shown in Figure 7-3.



Note: Select a pre-cut plug hole that is slightly smaller than the cord or cable, to create a proper seal. The pre-cut plug has a core piece that must be removed before inserting the cord.

Figure 7-3



5. Position the cord or cable as it will be used in the cabinet, and then push the plug back into the body of the portal until it seats in the portal. Reinstall the grommet.

Working in the Cabinet

Working in the Aleris Type A2 biosafety cabinet requires preparation, planning, and an understanding of aseptic technique to work safely. The steps below represent the minimum requirements before, during, and after working in a biosafety cabinet. Consult your Health & Safety department for additional SOP requirements.

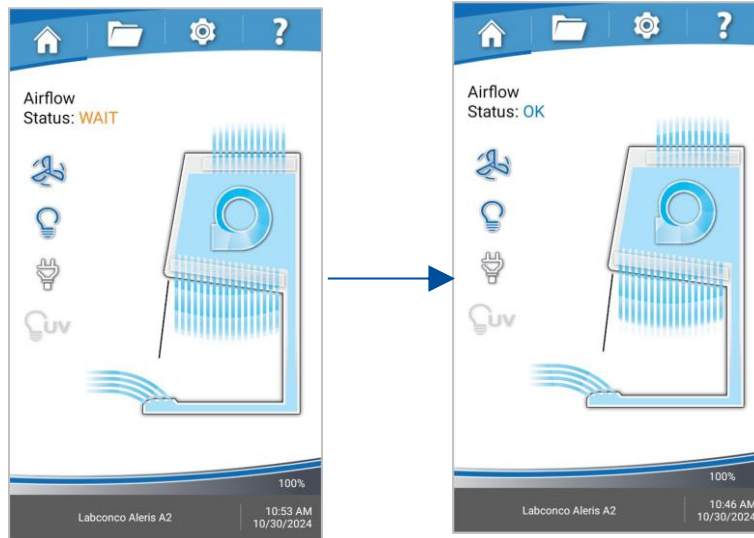
Planning

1. Thoroughly understand procedures and equipment required before beginning work.
2. Arrange for minimal disruptions, such as room traffic or entry into the room while the cabinet is in use.

Cabinet Start-up

1. Turn off UV light (if included on your cabinet).
2. Slowly raise the sash until the bottom of the sash aligns with the sash indicator decal located on the left side of the work area.
3. Turn on the light and cabinet blower.
4. Check the air grilles for obstructions.
5. Allow the cabinet to operate until the **Airflow Status** on the **Home Screen** says 'OK'

Figure 7-4



6. Wash hands and arms thoroughly with germicidal soap.
7. Wear appropriate personnel protective equipment (PPE).

Wipe Down

1. Raise the sash to its full open position (approximately 571mm or 22.5 inches). Mute the alarm by touching anywhere on the display screen.
2. Wipe down the interior surfaces of the cabinet with 70% ethanol, or a suitable disinfectant, and allow to dry. Avoid disinfectants with free chlorine (bleach, etc.); or if chlorine disinfectant must be used, wipe all surfaces with sterile water or alcohol after contact time has expired.

Loading Materials and Equipment

1. Only load the materials required for the procedure. Do not overload the cabinet.
2. Do not obstruct the front, side, or rear return air grilles.
3. Large objects should not be placed close together.
4. Slowly close the sash until it is in the correct operating position.
5. After loading the cabinet, wait two to three minutes to purge airborne contaminants from the work area.

Work Techniques

- Keep all materials at least 100mm (4 inches) inside from the sash, and perform all contaminated operations as far to the rear of the work area as possible.
- Segregate all clean and contaminated materials in the work area.
- Arrange items to minimize movement of contaminated materials into clean areas.
- Keep all discarded contaminated material to the rear of the work area.
- Avoid moving materials or the operator's hands and arms through the front access opening during use.
- Avoid the use of an open flame. Use disposable labware or an electric incinerator as alternatives.
- Use proper aseptic technique.
- Avoid techniques or procedures that disrupt the airflow patterns of the cabinet.
- If there is a spill or splatter during use, all objects in the cabinet should be surface decontaminated before removal. Thoroughly disinfect the working area of the cabinet WHILE IT IS STILL IN OPERATION, to prevent the release of contaminants from the cabinet.

Final Purging

- Upon completion of work, the cabinet should be allowed to operate for two to three minutes undisturbed, to purge airborne contaminants from the work area.

Unloading Materials and Equipment

- Objects in contact with contaminated material should be surface decontaminated before removal from the cabinet.
- All open trays or containers should be covered prior to removal from the cabinet.

Wipe Down

1. Wipe down the interior surfaces of the cabinet with a suitable disinfectant, or 70% ethanol, and allowed to dry.
2. Periodically lift the work surface and wipe down the area beneath it.
3. Inspect and clean the towel catch located at the rear of the work area, beneath the work surface. Avoid disinfectants with free chlorine (bleach, etc.); or if chlorine disinfectant must be used, wipe all surfaces with sterile water or alcohol after contact time has expired.
4. Dispose of rubber gloves appropriately, and have lab coat laundered properly.
5. Wash hands and arms thoroughly with germicidal soap.

Shutdown

- Lower the sash and turn off the light and cabinet blower. Activate the UV light, if installed and required.

8: Maintaining Your Aleris Type A2

This section details normal maintenance required for optimal operation of the Aleris Type A2 biosafety cabinet. This section does not cover service operations beyond normal maintenance, nor does it cover annual airflow certification procedures. These advanced sections are found in the Aleris Technical Manual.

Maintenance Safety Precautions

The following tools and supplies are required to maintain the equipment:



- #2 Phillips Screwdriver
- 70% alcohol solution (or other approved surface disinfectant)
- Paper Towels



The following safety precautions must be followed by all personnel maintaining the equipment.

- Wear safety glasses, and/or additional eye and face protection as required by your Health & Safety Department.
- Wear gloves, and/or additional skin protection as required by the safety instructions for the specific cleaning/disinfecting chemicals used. Consult your Health & Safety Department for additional skin protection requirements.
- No loose fitting clothes
- Wear close-toed shoes
- Although the service operations detailed in this section do not involve access to areas of the product with moving or electrical parts, should you remove any panels that expose moving or electrical parts, you must follow these instructions before doing so:
 - Disconnect main power cord or electrical service connection
 - Never touch moving parts such as fan blades or blower wheels.
- Never touch the ULPA (or HEPA) filter media. Touching the media will damage it, and result in a failure of the filter to function properly and maintain safe conditions.



Recommended Maintenance Schedule

Table 8-1

Activity	Maintenance Frequency		
	Weekly	Monthly	Annually
Disinfect interior surfaces (with suitable chemical disinfectant)	•	•	•
Wipe down interior surfaces after contact time elapsed with 70% alcohol solution	•	•	•
Clean sash glass and UV lamp with suitable glass cleaner	•	•	•
Operate cabinet blower, noting Filter Life percentage in log	•	•	•
Using 70% alcohol solution, wipe down cabinet exterior		•	•
Disinfect and lift work surface. Surface disinfect the area beneath with suitable chemical disinfectant		•	•
Wipe down area beneath work surface after contact time elapsed with 70% alcohol solution		•	•
Check all service valves (if equipped) for proper operation		•	•
Check the UV Lamp Hour meter, noting in log (if equipped)		•	•
Have the cabinet recertified by a qualified technician			•

Service Operations

The operations in this section provide instructions to maintain the Aleris Type A2 for normal consumable replacement, and access to parts in accordance with the Recommended Maintenance Schedule. This section does not cover service operations beyond normal maintenance, nor does it cover annual airflow certification procedures. These advanced sections are found in the Aleris Technical Manual.

Resetting a Circuit Breaker

Should an over current situation arise during normal operation, the circuit breakers located on the top side of the top electrical box will trip, protecting the cabinet from damage.

The Aleris Type A2 biosafety cabinet offers internal outlets to power small devices inside the cabinet. The internal outlets are protected by two circuit breakers (one circuit breaker on 100v/120v models), and the cabinet electronics are protected by different a different set of circuit breakers (one circuit breaker on 100v/120v models). This allows the cabinet to continue to operate, providing protection to the product and user, should a device connected to an internal outlet experience an over current situation.

If the internal outlets do not have power when the Outlet icon is displayed on the Home Screen, reset the appropriate circuit breaker(s) as shown in Figure 8-1. The outlet circuit breaker(s) are in the Right-Hand Position(s).

If the cabinet does not have power when the System Reset Switch (Figure 7-2) is on, reset the appropriate circuit breaker(s) as shown in Figure 8-1. The cabinet circuit breaker(s) are in the Left-Hand Position(s).

The thrown circuit breaker will be easy to identify, as the white barrel will be extended further than the other circuit breaker(s). To reset, simply push it in.

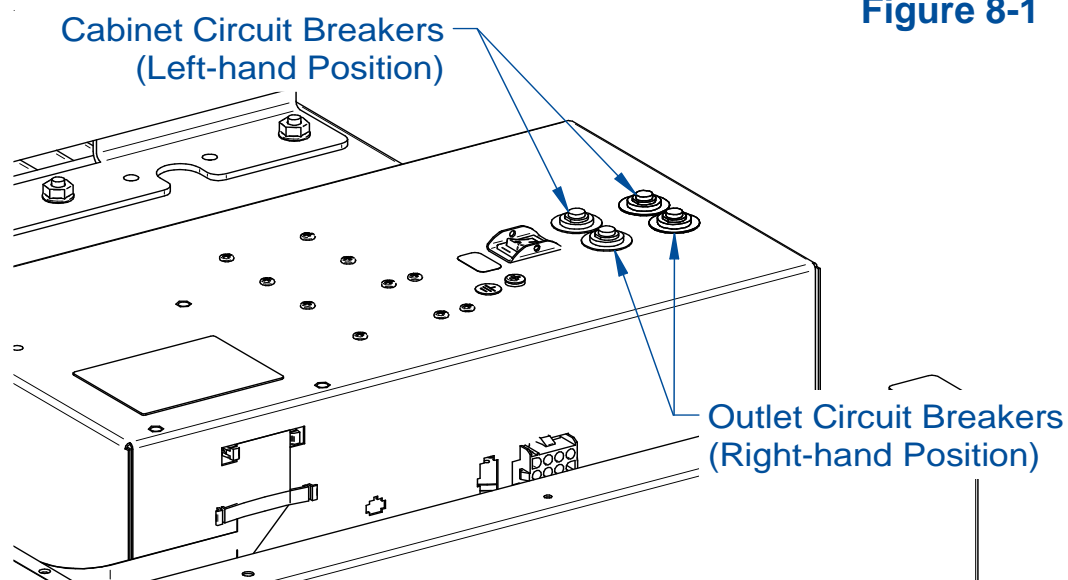


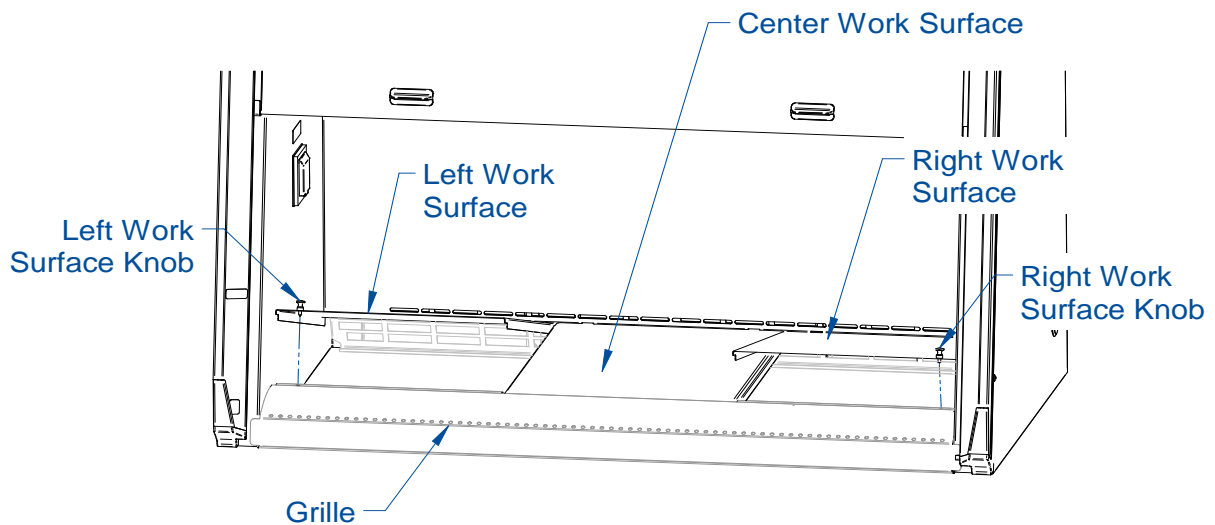
Figure 8-1

Cleaning Beneath the Three-Piece Work Surface

To remove the three-piece work surface, reference Figure 7-1 for part identification and follow these steps.

1. Turn the cabinet blower on.
2. Lift the front edge of either outside (or non-center) work surface piece by grasping the knob at the front corner at least enough to clear the grille of the cabinet. Pull the work surface straight out of the cabinet. Repeat on other non-center work surface piece. See Figure 8-2.
3. Safely grasp the center work surface, lift at least enough to clear the grille, and pull the straight out.

Figure 8-2



If removing the work surface pieces from the cabinet, the entire work surface must be thoroughly decontaminated before removing it from the cabinet.

If removing the work surface support bracket, compress the sides of the support bracket and lift up off the drain pan pins. Reference Figure 8-3.

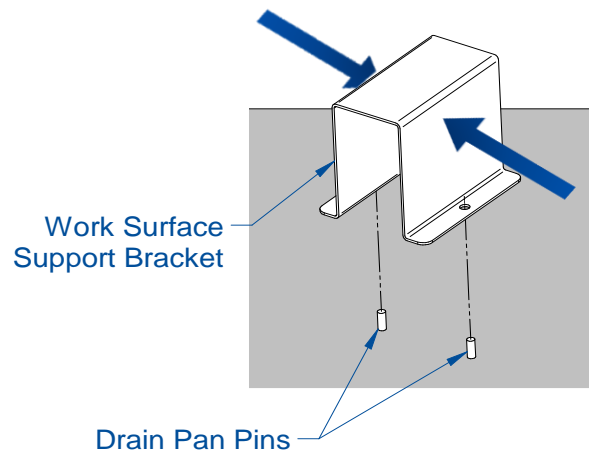


Figure 8-3

To reinstall the work surfaces, start with the center work surface piece. Be sure to engage the tabs on the back corners of each work surface with the slots on the rear wall of the work area. Once the center work surface piece is installed, the left and right work surfaces can be installed.

Front Grille Removal

Before beginning, all work surface pieces must be removed, as described previously. Reference Figure 7-1 for parts identification.

1. If not already on, turn the cabinet blower on.
2. Grasp the front grille with two hands, one on the inside edge and one on the outside edge. Pull the front grille up, while also rotating the top slightly inward.



Note: It may be difficult to raise the front grille at first. If so, move to one end of the front grille, and follow step #2 while also rotating the grille up on that end. Once one end has raised slightly, then move back to the middle and continue to lift it up.



If removing the front grille from the cabinet, the front grille must be thoroughly decontaminated before removing it from the cabinet.

Accessing Behind Front Panel

Access behind the front panel is only necessary to change the LED lamps or connect to ethernet (see [Section 4: Ethernet Connection](#)).



Tools Required:

- #2 Phillips Screwdriver



Before opening the front panel, remove all electrical power to the cabinet by disconnecting the power cord from the cabinet.

1. Locate and remove the two Phillips screws that secure the front panel as shown in Figure 8-4. They are located on the bottom corners of the front panel.

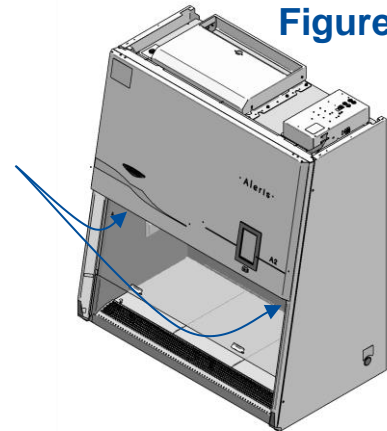


Figure 8-4

2. Gently lift the front panel. Gas springs will hold the panel in a lifted position. Ensure yourself and any other people close to the cabinet move backward to provide room required for the front panel to lift.

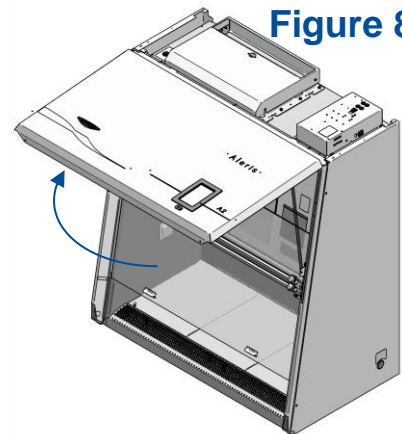


Figure 8-5

To close the panel, reverse these steps, ensuring that yourself and any nearby associates are clear of the swinging front panel.

Changing the LED Lamps



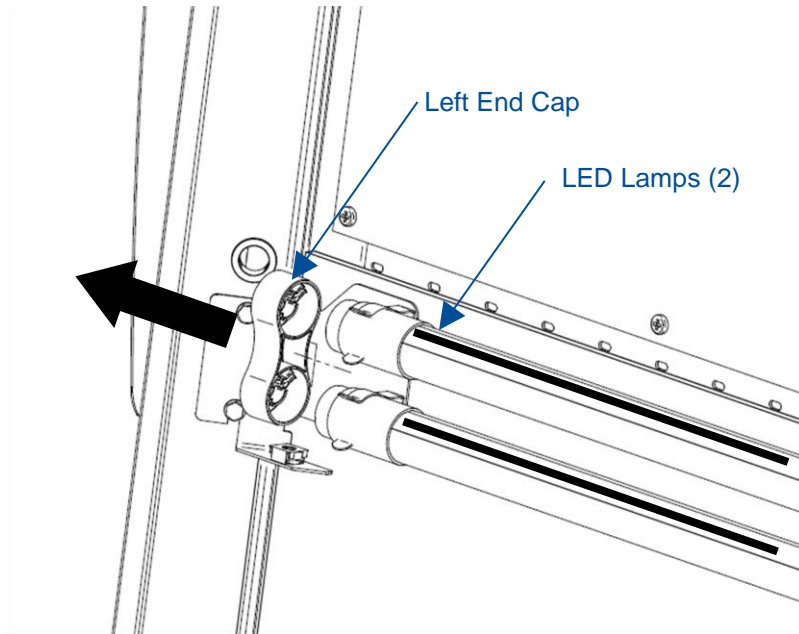
Before proceeding, make sure all electrical power has been removed from the cabinet by disconnecting the main electrical connection, which is the power cord.



This product uses only LED direct drive lighting. Do NOT install fluorescent bulbs.

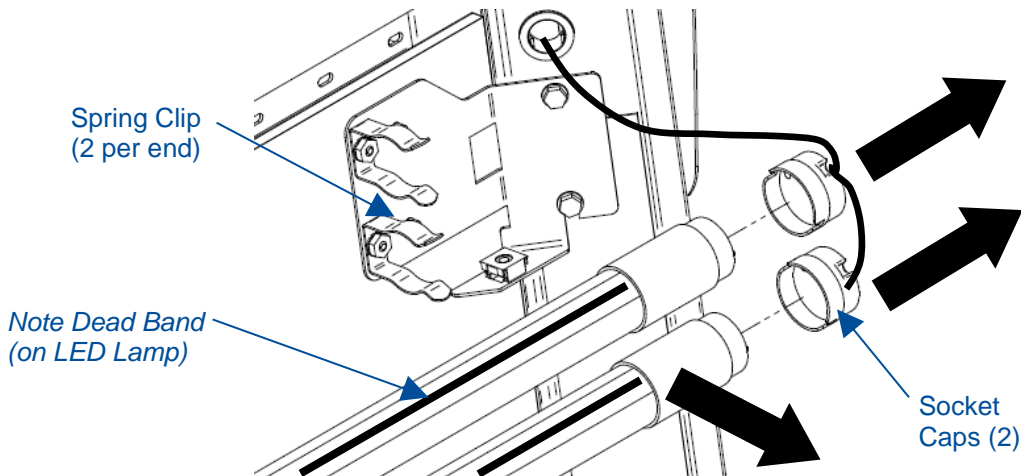
1. Open the front panel as noted in *Accessing Behind Front Panel*.
2. Locate the Left End Cap that aligns both LED lamps (Figure 8-6), remove the Left End Cap by pulling it away from the lamp ends.

Figure 8-6



3. Remove both Socket Caps (on the right end of each LED lamp) by pulling each Socket Cap straight off the right end of the lamp one at a time (Figure 8-7).

Figure 8-7

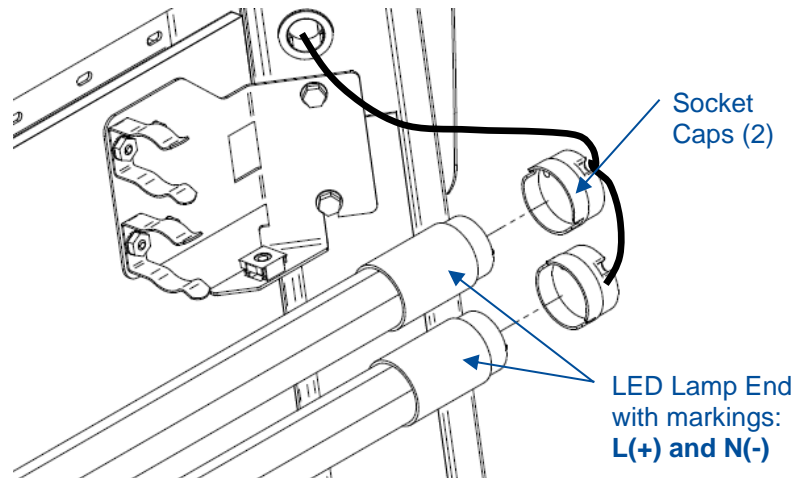


4. Pull each LED Lamp straight toward you to release the lamp from the two Spring Clips holding it in place (Figure 8-7). Note the rotational position of the old LED

lamps (there is a dead band stripe that will need to be oriented the same when reinstalling the new LED Lamps).

5. Install the new LED Lamps by reversing the removal procedure. Take care to look at both ends of the new LED Lamps. One end is labeled with a '+' & '-' and 'L' & 'N' (Figure 8-8). This end of the new LED Lamp must go to the right, and is inserted into the Socket Cap.

Figure 8-8



6. When reinstalling the Left End Cap, the pins on each LED Lamp must align rotationally with the Left End Cap. This ensures the dead band stripe is positioned correctly for maximum cabinet lighting.

Towel Catch Removal

To remove the Towel Catch and Pre-Filters for periodic cleaning/replacement, follow these steps.

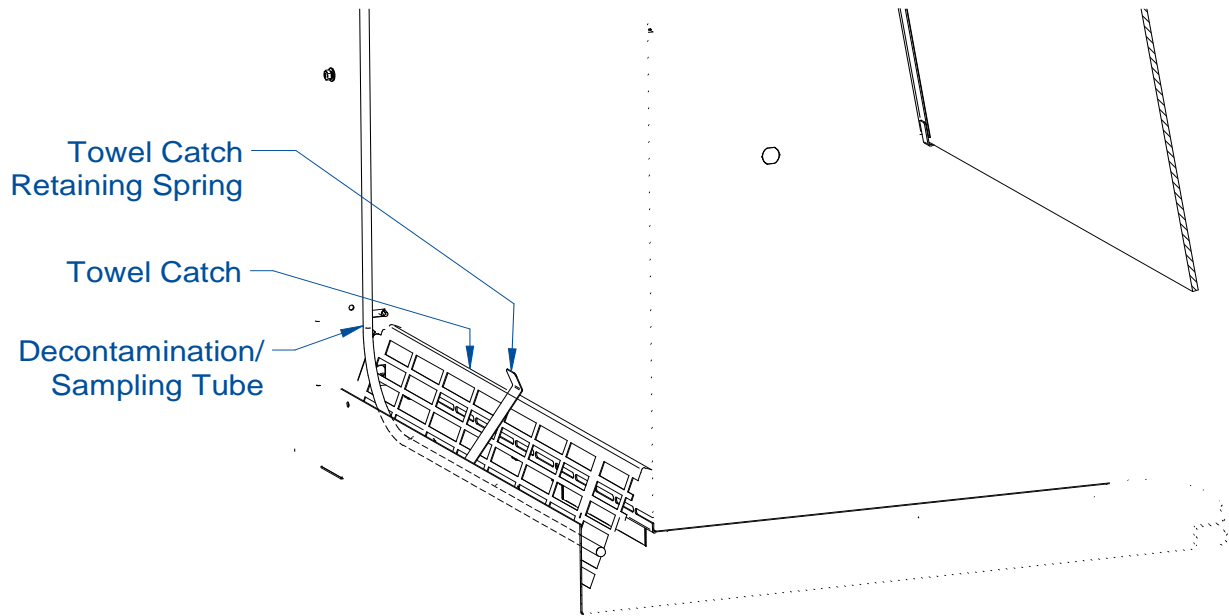


The Towel Catch, Pre-Filters and the work area of the cabinet must be thoroughly decontaminated before removing the Towel Catch or Pre-Filters.

1. Remove the work surface pieces as described above. Each work surface piece **MUST** be removed before the towel catch will be freed for removal.
2. Remove the towel catch by pivoting the bottom out toward you, as shown in Figure 8-9; it is spring loaded, and you will feel some resistance. Note the orientation of the towel catch during removal.
3. Surface decontaminate the towel catch before removing it completely from the biosafety cabinet.

4. If equipped with pre-filters, inspect them. Disinfect, clean or replace as necessary. Surface decontaminate the pre-filter(s) before removing them completely from the biosafety cabinet.
5. Reinstall the towel catch by sliding it back into position, ensuring that the Decontamination/Sampling Tube (the clear tube with an orange cap) either passes through an opening in the towel catch, or rests behind the towel catch, allowing the towel catch to contact the rear wall of the cabinet.

Figure 8-9



Note: Upper and lower towel catch flanges point to the front of the cabinet, and the bottom of the towel catch rests against the back wall.

Changing the Optional UV Lamp

The UV Lamp is an optional feature and may not be found on all models. If optioned with UV, the 1.5m and 1.8m models will have two (2) UV Lamps.



THE UV LAMP IN THIS PRODUCT CONTAINS MERCURY

Manage in accordance with local disposal laws. DO NOT place lamps in trash. Dispose as a hazardous waste. For information regarding safe handling, recycling and disposal, consult www.lamprecycle.org

CETTE LAMPE (UV) DANS CE PRODUIT CONTIENT DU MERCURE

Éliminez ou recyclez conformément aux lois applicables. Pour de l'information concernant des pratiques de manipulation sécuritaires et l'élimination sécuritaire et le recyclage, veuillez consulter www.lamprecycle.org



For optimum performance, the UV lamp should be changed as indicated by the UV lamp hour meter.



The UV lamp(s) and the work area of the cabinet must be thoroughly decontaminated before removing the lamp(s).

1. Start the cabinet blower and let it operate for 5 minutes.
2. Raise the sash to its full open position.
3. Thoroughly surface decontaminate the UV lamp(s) and the work area of the cabinet.
4. Unplug the cabinet or turn off the System Reset Switch, located on the top of the cabinet.
5. Remove the UV lamp(s) by rotating it 90 degrees and pulling it straight towards you and out of its sockets.
6. Install new lamp(s) by reversing the removal procedure.

Storage

If the cabinet is to be left unused for more than one month, it should be prepared for storage. Follow the instructions below.



The cabinet should not be stored in areas of excess humidity or temperature extremes (see [Environmental Conditions](#) in [Appendix C](#) for more details). If the cabinet is moved during storage, it must be recertified before use.

1. Close the sash completely and seal the bottom edge with plastic sheeting.
2. Seal the exhaust outlet with plastic sheeting.
3. Unplug the cabinet.
4. Ensure that the cabinet will not be moved or disturbed while being stored.

9: Accessories

This section details the available field-installable accessories and approved modifications for your Aleris Type A2 biosafety cabinet.

IV Bar

The IV Bar can be field installed on any size Aleris A2 biosafety cabinet. The bar allows for easy hanging of IV bags used inside the biosafety cabinet. Catalog numbers are listed in Table 9-1 below.

Table 9-1

Cabinet Width (meters)	Catalog Number
0.9m	3288900
1.2m	3288901
1.5m	3288902
1.8m	3288903

Sash Prop

The sash prop magnetically fits into the sash track to ensure the sash remains open at the appropriate height for room balancing requirements. The catalog number is listed in Table 9-2.

Table 9-2

Sash Height (millimeters)	Catalog Number
200	3620301
250	3620302

Electric Hydraulic Lift Base Stands (with Leveling Feet)

These base stands offer infinitely adjustable height between 702 – 1000 mm (27.7 and 39.4 inches), providing a biosafety cabinet work surface height of 775 – 1071 mm (30.5 to 42.2 inches). The height is adjusted by an electric pump that drives the hydraulic legs of the stand. The hydraulic stands are equipped with fixed leveling feet. Catalog numbers are listed in Table 9-3 below.

Table 9-3

Cabinet Width	Stand (115v)	Stand (230v)				
		North America	North America	Europe (Schuko)	China / Australia	UK
0.9m	5180300	5180310	5180330	5180340	5180350	5180370
1.2m	5180400	5180410	5180430	5180440	5180450	5180470
1.5m	5180500	5180510	5180530	5180540	5180550	5180570
1.8m	5180600	5180610	5180630	5180640	5180650	5180670



Note – Make sure service and exhaust connections to the product are properly prepared to allow for the raising or lowering of the product with these stands.

Electric Hydraulic Lift Base Stands (with Casters)

These base stands offer infinitely adjustable height between 715 – 1012 mm (28.2 and 39.9 inches), providing a biosafety cabinet work surface height of 787– 1084 mm (31.0 to 42.7 inches). The height is adjusted by an electric pump that drives the hydraulic legs of the stand. The hydraulic stands are equipped with locking casters. Catalog numbers are listed in Table 9-4 below.

Table 9-4

Cabinet Width	Stand (115v)	Stand (230v)				
		North America	North America	Europe (Schuko)	China / Australia	UK
0.9m	5181300	5181310	5181330	5181340	5181350	5181370
1.2m	5181400	5181410	5181430	5181440	5181450	5181470
1.5m	5181500	5181510	5181530	5181540	5181550	5181570
1.8m	5181600	5181610	5181630	5181640	5181650	5181670



Note – Make sure service and exhaust connections to the product are properly prepared to allow for the raising or lowering of the product with these stands.

SoLo™ Electric Hydraulic Lift Base Stands

These base stands permit the cabinet to be lowered enough to transport it through a standard doorway as low as 1943 mm (76.5 inches). They offer infinitely adjustable height up to 851 mm (33.5 inches), providing a cabinet work surface height up to 914 mm (36.0 inches). The hydraulic stands are equipped with locking casters. The base stand catalog numbers are listed in Table 9-5 below.

Table 9-5

Cabinet Width	SoLo (115v)		SoLo (230v)			
	North America	North America	Europe (Schuko)	China / Australia	UK	India
0.9m	5185300	5185310	5185330	5185340	5185350	5185370
1.2m	5185400	5185410	5185430	5185440	5185450	5185470
1.5m	5185500	5185510	5185530	5185540	5185550	5185570
1.8m	5185600	5185610	5185630	5185640	5185650	5185670



Note – Make sure service and exhaust connections to the product are properly prepared to allow for the raising or lowering of the product with these stands.

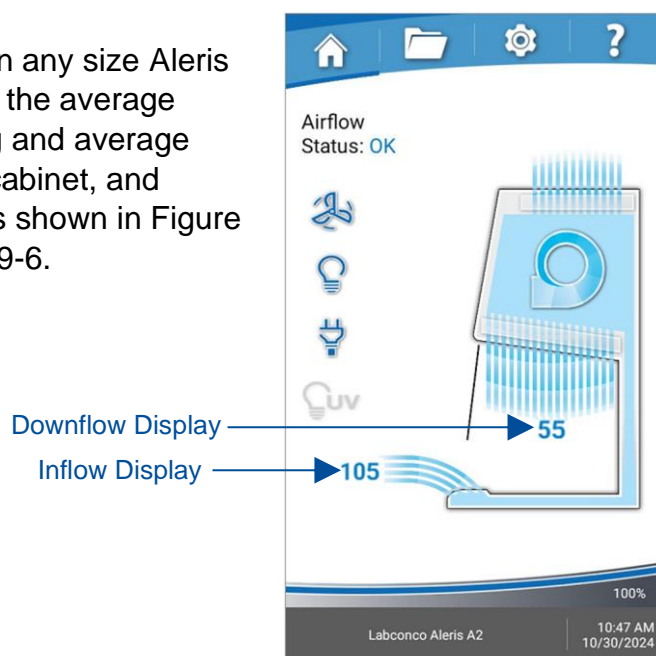
Figure 9-1

Airflow Sensor

The Airflow Sensor can be field installed on any size Aleris A2 biosafety cabinet. The sensor monitors the average inflow air velocity at the front work opening and average downflow air velocity inside the biosafety cabinet, and provides these velocities on the display, as shown in Figure 9-1. The catalog number is listed in Table 9-6.

Table 9-6

Cabinet	Catalog Number
352xxxxx2	3277610



Ventus II Canopy

Adds only 3.2cm (1.25 inches) to the overall height of the cabinet. Powder-coated steel. Outlet is 25.7 cm (10 inches) ID. Exhaust connection is required. The catalog number is listed in Table 9-7. The optional air-tight damper, catalog number 3776800, is recommended (as shown in Figure 2-6).

Table 9-7

Cabinet Width (meters)	Catalog Number
0.9m	3889210
1.2m	3889211
1.5m	3889212
1.8m	3889213

Telescoping Base Stands (Non-Welded)

These stands are included with some product models, or available separately. The base stand catalog numbers are listed in Table 9-8 below. An optional caster wheel kit is available for converting leveling feet to casters (catalog number 5190100).

Table 9-8

Cabinet Width (meters)	Base Stand with Leveling Feet	Base Stand with Casters
0.9m	5171300	5171310
1.2m	5171400	5171410
1.5m	5171500	5171510
1.8m	5171600	5171610

Telescoping Base Stands (Welded)

These stands are fully welded. The base stand catalog numbers are listed in Table 9-9 below. An optional caster wheel kit is available for converting leveling feet to casters (catalog number 5190100).

Table 9-9

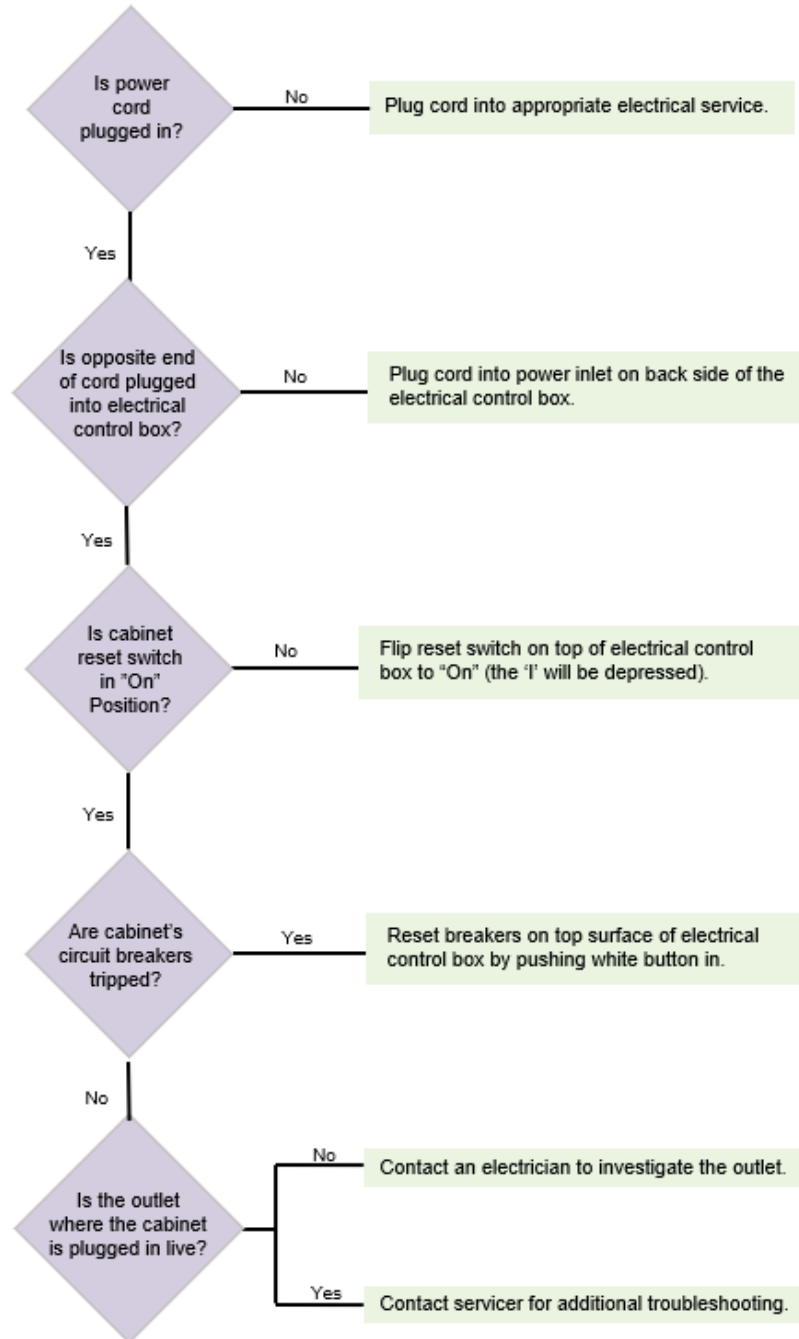
Cabinet Width (meters)	Base Stand with Leveling Feet	Base Stand with Casters
0.9m	5173300	5173310
1.2m	5173400	5173410
1.5m	5173500	5173510
1.8m	5173600	5173610

For additional accessories, check Labconco.com or reference the latest version of the Aleris Brochure.

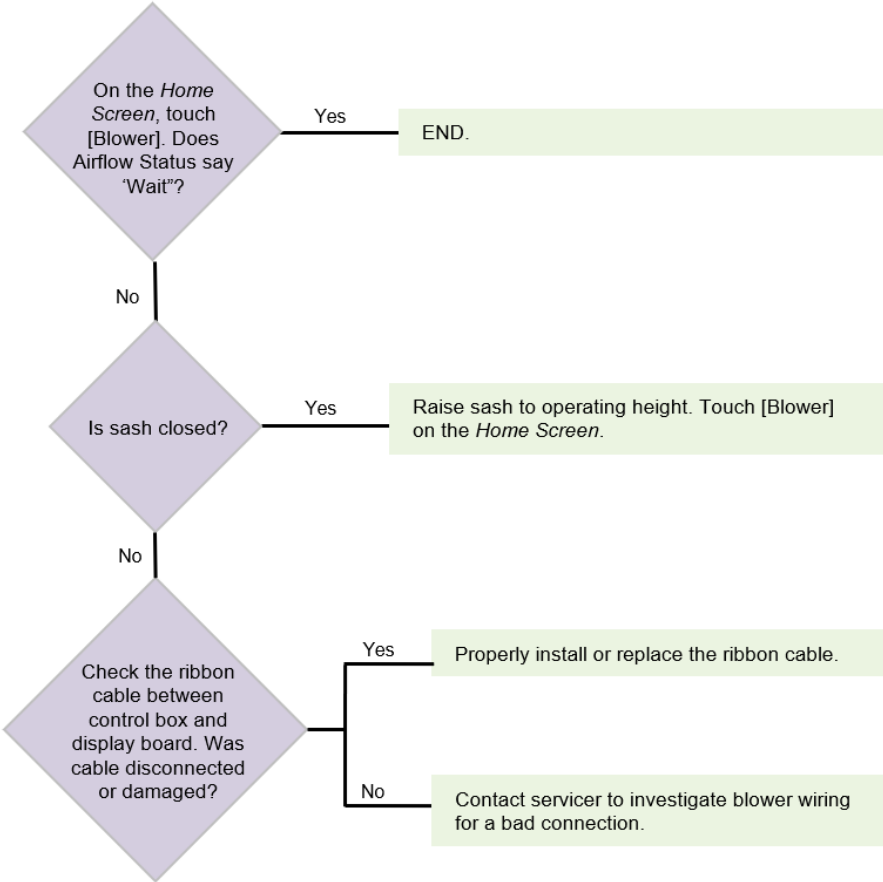
10: Troubleshooting

This section details common troubleshooting for your biosafety cabinet.

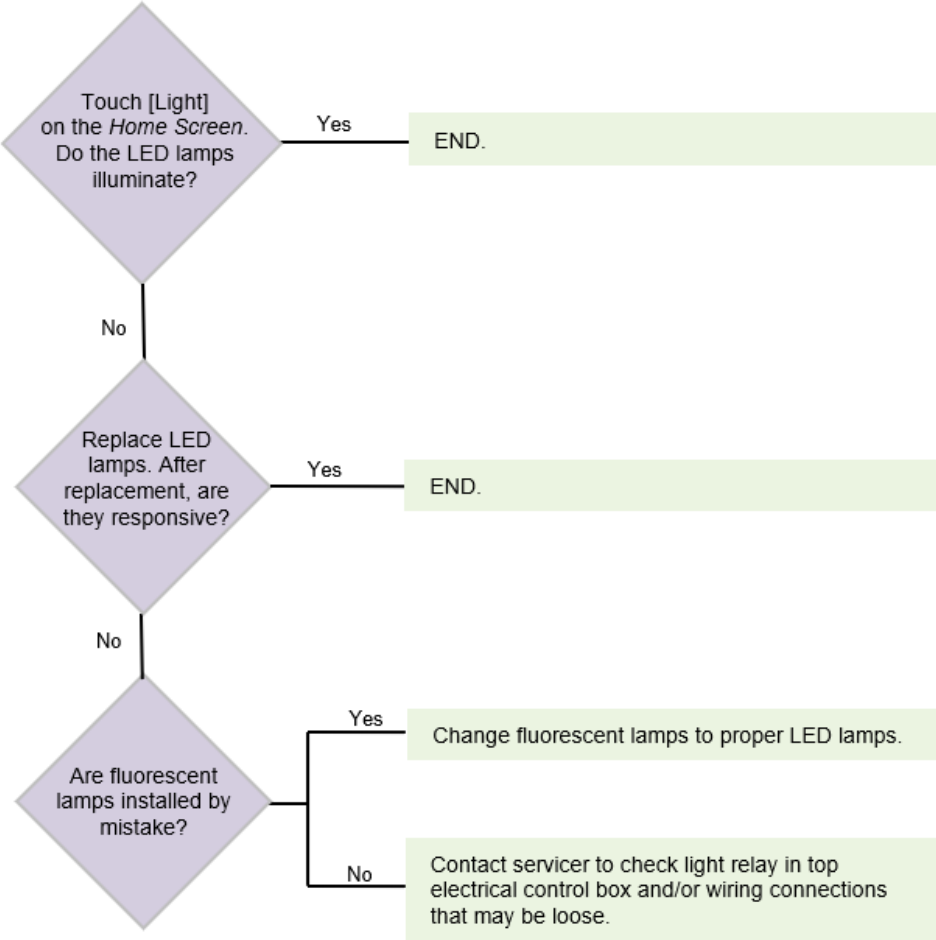
Blower and Lights not working



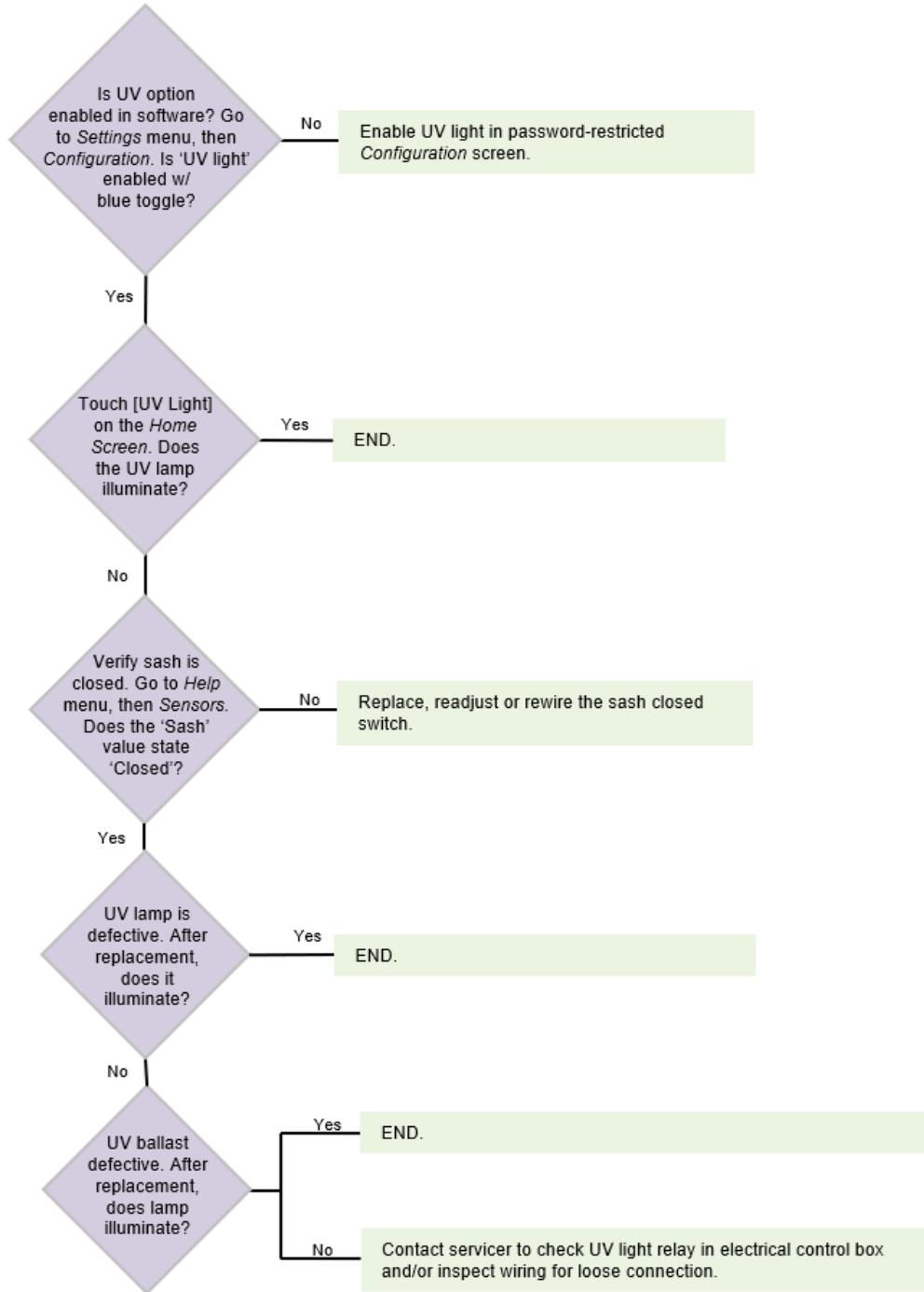
Blower only will not start



Lights only will not illuminate



UV Light will not illuminate

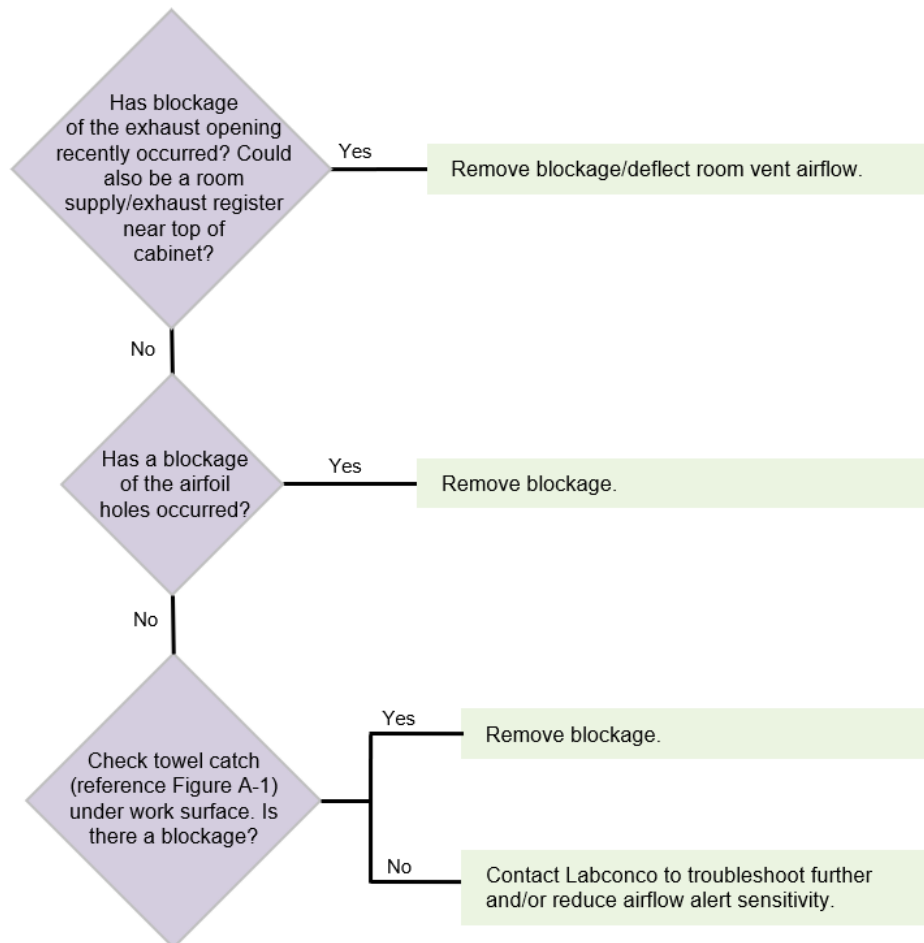


Note: The 1.5m and 1.8m models have two (2) UV Lamps.

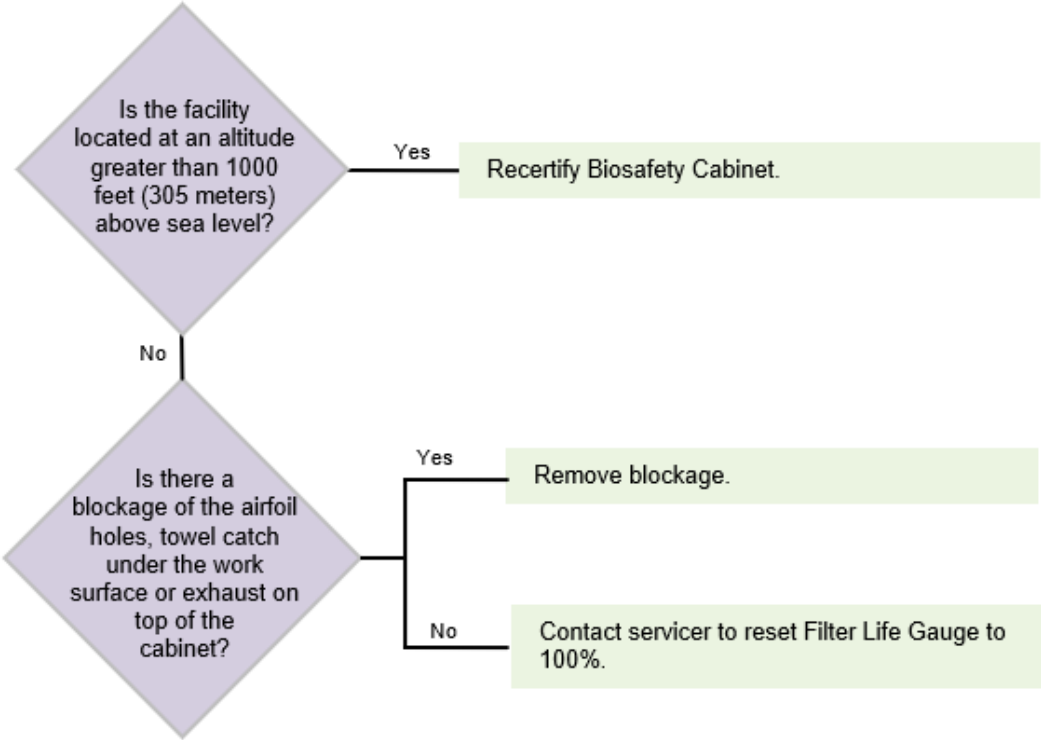


All 3525xxx02, 3525xxx22, 3526xxx02, & 3526xxx22 must be run at 60Hz. If ran at 50Hz, only one (1) UV Lamp will illuminate.

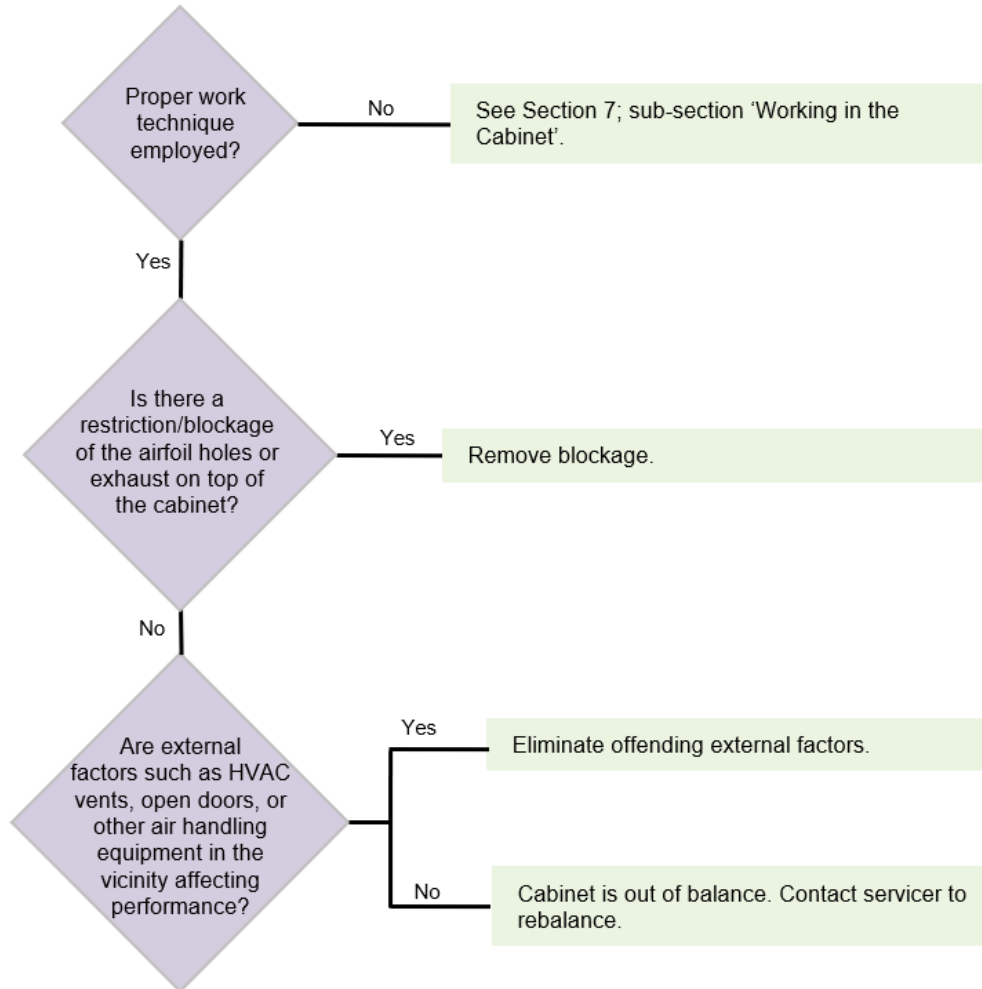
Airflow Alert activating



Filter Life Gauge not at 100% when new



Contamination in the work area



Appendix A: Parts List

Table A-1 and Figure A-1 indicate the location and catalog numbers for the following service, and replacement accessory components.

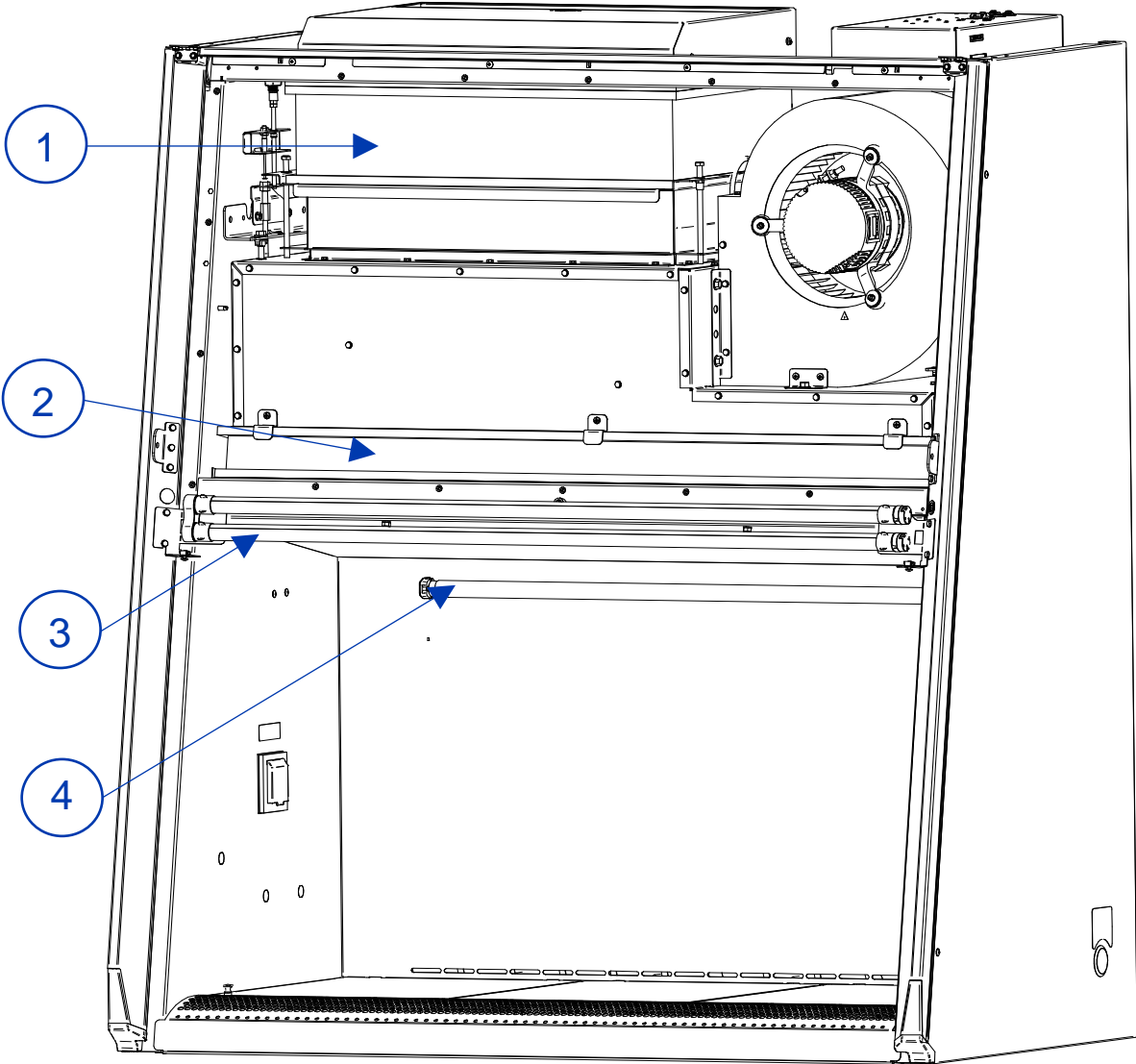
Table A-1

Item	Quantity Required	Catalog Number	Description
1	1	WDI3859605	Exhaust ULPA Filter 0.9m (3ft) Model
	1	WDI3859601	Exhaust ULPA Filter 1.2m (4ft) Model
	1	WDI3859602	Exhaust ULPA Filter 1.5m (5ft) Model
	1	WDI3859603	Exhaust ULPA Filter 1.8m (6ft) Model
2	1	WDI3859510	Supply ULPA Filter 0.9m (3ft) Model
	1	WDI3859511	Supply ULPA Filter 1.2m (4ft) Model
	1	WDI3859512	Supply ULPA Filter 1.5m (5ft) Model
	1	WDI3859513	Supply ULPA Filter 1.8m (6ft) Model
3	2	WEL1297503	Lamp, LED, 0.9m (3ft) Model
	2	WEL1297504	Lamp, LED, 1.2m (4ft) Model
	2	WEL1297505	Lamp, LED, 1.5m (5ft) Model
	2	WEL1297506	Lamp, LED, 1.8m (6ft) Model
4	1	WEL1271300	Lamp, UV (UV light optioned only), 0.9m & 1.2m
	2	WEL1271300	Lamp, UV (UV light optioned only), 1.5m & 1.8m



This product uses only LED direct drive lighting. Do NOT install fluorescent bulbs.

Figure A-1



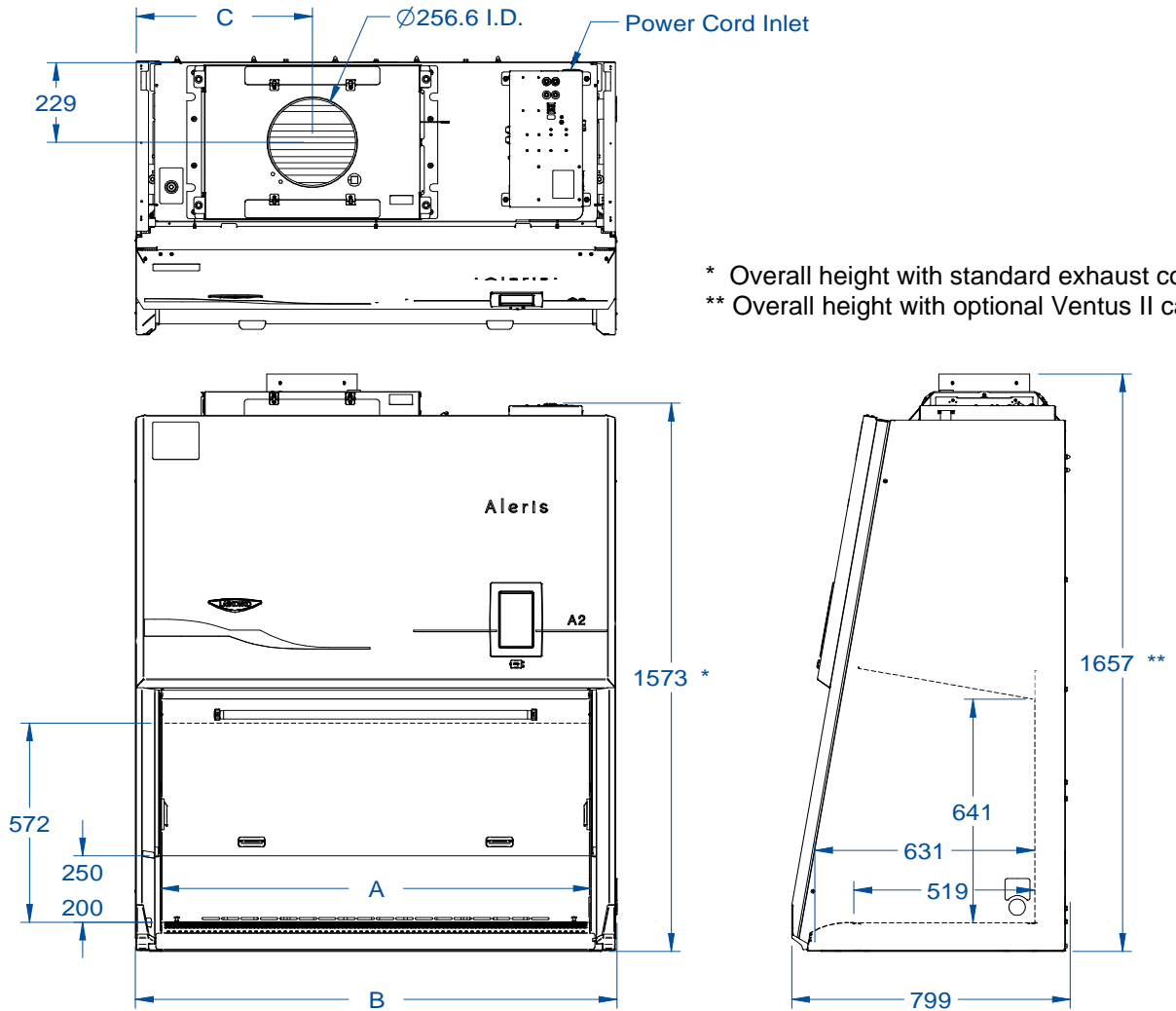
Appendix B: Dimensions

Table B-1 and Figure B-1 indicate the product dimensions. All dimensions shown in millimeters (inches).

Table B-1

Width	A	B	C	Width	A	B	C
0.9m	927 (36.5)	1077 (42.4)	368 (14.5)	1.5m	1537 (60.5)	1687 (66.4)	681 (26.8)
1.2m	1235 (48.5)	1382 (54.4)	505 (19.9)	1.8m	1842 (72.5)	1991 (78.4)	836 (32.9)

Figure B-1



Appendix C: Specifications

Power Data

Table C-1

Width	Catalog Number	Normal Operating Power (Watts) ¹	
		200mm (8-in.) Sash Ht.	250mm (10-in.) Sash Ht.
0.9 (3')	3523xxxx2	175 W	175 W
1.2m (4')	3524xxxx2	210 W	215 W
1.5m (5')	3525xxxx2	235 W	280 W
1.8m (6')	3526xxxx2	405 W	440 W

¹ Values are for new product with clean filters (light and blower on), and may vary +/- 10%

Motor Specifications

Table C-2

Product Size	Electrical Requirements
All 0.9m and 1.2m Cabinets, all Voltages	<p>1/2 H.P. Electronically Commutated Motor (ECM)</p> <p>100-277 VAC – 50/60 Hz,</p> <p>Full Torque – 43 Oz.-Ft (3.7 N-M)</p> <p>6.2 Full Load Amps @115VAC</p> <p>3.9 Full Load Amps @230VAC</p>
All 1.5m and 1.8m Cabinets, all Voltages	<p>3/4 H.P. Electronically Commutated Motor (ECM)</p> <p>100-277 VAC – 50/60 Hz,</p> <p>Full Torque – 65 Oz.-Ft (5.5 N-M)</p> <p>9.4 Full Load Amps @115VAC</p> <p>5.6 Full Load Amps @230VAC</p>

Environmental Conditions

- Indoor use only
- Ambient temperature range: 5° to 40°C (41° to 104°F)
- Maximum relative humidity: 80% for temperatures up to 31°C (88°F), decreasing linearly to 50% relative humidity at 40°C (104°F)
- Main supply voltage fluctuations not to exceed $\pm 10\%$ of the nominal voltage
- Transient overvoltages according to Installation Categories II (Overvoltage Categories per IEC 1010). Temporary voltage spikes on the AC input line that may be as high as 1500V for 115V models and 2500V for 230V models are allowed
- Used in an environment of Pollution degrees 2 (i.e., where normally only non-conductive atmospheres are present). Occasionally, however, a temporary conductivity caused by condensation must be expected, in accordance with IEC 664
- Maximum installation altitude: 3,048 meters (10,000 ft)

Appendix D: Quick Chart Reference

Table D-1

Model	35231_	35238_	35241_	35248_
Type	A2	A2	A2	A2
Cabinet Size (meters)	0.9m	0.9m	1.2m	1.2m
Sash Opening (millimeters)	250	200	250	200
Starting Serial Number ¹	2503	2503	2503	2503
Nominal Avg. Downflow (m/s)	.279 +/- .025	.279 +/- .025	.279 +/- .025	.279 +/- .025
Nominal Average Inflow (m/s)	0.53 +/- .025	0.53 +/- .025	0.53 +/- .025	0.53 +/- .025
Supply ULPA Data				
Labconco Catalog Number	3859510	3859510	3859511	3859511
Exhaust ULPA Data				
Labconco Catalog Number	3859605	3859605	3859601	3859601
Motor/Blower Data²				
Motor HP	1/2	1/2	1/2	1/2
LED Lamp/UV Lamp Data				
LED Lamps (2 each) ³	12T8/LED/36-840/BP/SE-DE/TF	12T8/LED/36-840/BP/SE-DE/TF	14T8/LED/48-840/BP 120-277V	14T8/LED/48-840/BP 120-277V
Color (°K)	4000	4000	4000	4000
Lumens	1450	1450	1800	1800
Glass Type	Frosted	Frosted	Frosted	Frosted
UV Lamp	G30T8	G30T8	G30T8	G30T8

Model	35251_	35258_	35261_	35268_
Type	A2	A2	A2	A2
Cabinet Size (meters)	1.5m	1.5m	1.8m	1.8m
Sash Opening (millimeters)	250	200	250	200
Starting Serial Number ¹	2503	2503	2503	2503
Nominal Avg. Downflow (m/s)	.279 +/- .025	.279 +/- .025	.279 +/- .025	.279 +/- .025
Nominal Average Inflow (m/s)	0.53 +/- .025	0.53 +/- .025	0.53 +/- .025	0.53 +/- .025
Supply ULPA Data				
Labconco Catalog Number	3859512	3859512	3859513	3859513
Exhaust ULPA Data				
Labconco Catalog Number	3859602	3859602	3859603	3859603
Motor/Blower Data²				
Motor HP	3/4	3/4	3/4	3/4
LED Lamp/UV Lamp Data				
LED Lamps (2 each) ³	22T8/LED/60-840/BP	22T8/LED/60-840/BP	30T8/LED/70-840/BP	30T8/LED/70-840/BP
Color (°K)	4000	4000	4000	4000
Lumens	2800	2800	4000	4000
Glass Type	Frosted	Frosted	Frosted	Frosted
UV Lamp	G30T8	G30T8	G30T8	G30T8

1. The primary serial tag is on the lower right edge of the front panel. The secondary serial tag is located on the Rear of the electronics module on the top right side of the cabinet. The first two digits of the serial number are the year of production; the next two are the month. The next 5 digits are the sequence of production, and the letter following the serial number is the revision level of the cabinet.
2. Each motor must be programmed by Labconco for the appropriate width cabinet.
3. THIS PRODUCT USES DIRECT DRIVE T8 LED LAMPS INSTEAD OF FLUORESCENT LAMPS. THERE IS NO BALLAST; LINE VOLTAGE IS SUPPLIED TO THE LAMP SOCKETS.



This product uses only LED direct drive lighting. Do NOT install fluorescent bulbs.